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#### AUTONOMOUS CONCENTRATED ENERGY SOLUTIONS (ACES)

**COSMIC Capstone Challenge: Final Briefing** 

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16 April, 2025 The Pennsylvania State University - ACES Final Briefing - Watchdog Payload

### **Executive Summary**

Watchdog Mission – Autonomous Concentrated Energy Solutions (ACES)

- Need: As humanity expands its presence in space, so will the quantity of debris in low Earth orbit (LEO). To promote spacecraft sustainability, debris must be removed.
- Capability: Long range energy transmission-a laser to push debris into suborbital trajectories
- Solution: A laser can ablate a small amount of mass from a debris particle, and the resultant momentum change can alter its trajectory
- Status: ACES has developed a hypothetical mission that could explore the proposed capability. If successfully demonstrated, this technology could drastically improve the lifespan of satellites in LEO.

#### Fengyun-1C Incident



Pulliam W., "Catcher's Mitt Final Report," Defense Advanced Research Projects Agency, retrieved 4 December 2024.



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#### Meet the Team





**Kiara Cornell** 



Joe Healy



**Melik Demirel** 



Nick Cera



**George Harmon** 



**Claire Shaw** 



**Denver Nazareth** 

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### **2.4 Systems Engineering Milestones**

Milestones across 9 months of the project

#### Semester 1 – Initial Research and Concept Development

| August 🝈                           | September  | October  | November  | December 🕤              |
|------------------------------------|--|--|---|-------------------------|
| <ul> <li>Project Begins</li> </ul> | <ul> <li>Team organized</li> <li><u>Project manager</u><br/><u>selected</u></li> <li>Background ISAM<br/>research</li> <li><u>Capability Chosen</u></li> </ul> | <ul> <li>Project Scoping</li> <li>Functional Analysis</li> <li><u>Top-Level</u><br/><u>Requirements</u></li> <li>CONOPS<br/>Development</li> </ul> | <ul> <li>Trade studies for<br/>concept down select</li> <li>System Requirements<br/>Review (SRR)</li> <li>Subsystem<br/>requirements</li> </ul> | C3 Midpoint<br>Showcase |

#### Semester 2 – Subsystem Research, Design, and Analysis

| January   | February  | March  | April 🕬  |  |
|---|---|--|--|--|
| <ul> <li>Initial analysis plan<br/>developed</li> <li>Subsystem roles<br/>assigned</li> </ul> | <ul> <li>Subsystem desig<br/>work</li> <li>Concept further<br/>developed</li> </ul> | n · <u>Conceptual design</u><br><u>finalized</u><br>• Midterm concept<br>design review (CDR) | <ul> <li>C3 Competition Briefout</li> <li><u>PDR Development</u></li> <li>Final technical paper</li> <li>Design Showcase<br/>Poster Session</li> </ul> |  |

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### **Background Research**



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#### Need for debris mitigation – debris is expected to increase

Non-Mitigation Projection (averages and 1-σ from 100 MC runs) 70000 LEO (200-2000 km alt) of Objects (>10 cm) 60000 MEO (2000-35,586 km alt) GEO (35,586-35,986 km alt) 50000 Ave. collisions in the next 200 years (non-mitigation scenario) 40000 Total Cat Non-cat Effective Numb LEO 83 95 178 30000 MEO 0.5 1.5 2 GEO 1.5 1.5 3 20000 10000 1950 1970 1990 2010 2210 2030 2050 2070 2190 Year



To fulfill the ISAM goal of increasing the longevity of satellites, there needs to be a way to reduce space debris in LEO

| 100     |           |              | Satellite / Constellation Type |            |                    |                  |                      |                   |  |  |  |
|---------|-----------|--------------|--------------------------------|------------|--------------------|------------------|----------------------|-------------------|--|--|--|
|         |           |              |                                |            |                    | (Covernment)     | Medium               | Large             |  |  |  |
| 1       |           |              |                                |            | Small              | (Government)     | (Commercial)         | (Commercial)      |  |  |  |
| ΝοΓ     | obris     | Mean Lifet   | ime (years)                    |            |                    | 5.7              | 9                    | 12                |  |  |  |
|         | coris     | Replenishn   | nent Cost (\$Bi                | llion)     |                    | 20.1             | 16.9                 | 7.9               |  |  |  |
| Fatal I | mnacts    | Mean Lifet   | ime (years) &                  |            | :                  | 5.5 - 5.6        | 8.5 - 8.6            | 11.5 - 11.6       |  |  |  |
|         | nlv       | Percent Re   | duction (2010                  | -2040)     | 2                  | .3 – 2.1%        | 5.0-4.6%             | 5.7 - 5.1%        |  |  |  |
|         | iny       | Replenishn   | nent Cost (\$Bi                | llion)     | 20.4               | (2% increase)    | 17.7 (5% increase)   | 8.6 (8% increase) |  |  |  |
|         |           | Mean Lifet   | ime (years) &                  |            |                    | 5.4 - 5.5        | 8.2 - 8.3            | 10.6 - 11.2       |  |  |  |
| All In  | nnacts    | Percent Re   | duction (2010                  | -2040)     | 4                  | .4-3.4%          | 8.9-7.6%             | 13.1 - 8.3%       |  |  |  |
|         | Renlevish |              | nent Cost (\$Bi                | llion)     | 20.8 (4% increase) |                  | 18.4 (9% increase)   | 9.1 (15%          |  |  |  |
|         |           | neprentisiti | ient cost (¢21                 |            | _0.0               | (1/0111010480)   | 1011 (5 / 0 moreuse) | increase)         |  |  |  |
| Debris  | Mass (g)  | aluminum     | Kinetic                        | Equiv. Th  | NT                 | Similar in       | Quantity             | Currently         |  |  |  |
| Size    | sphere    |              | Energy (J)                     | (kg)       |                    | Energy to        |                      | Trackable?        |  |  |  |
| 1 mm    | 0.0014    |              | 71                             | 0.0003     |                    | Pitched baseball | Tens of millions     | No                |  |  |  |
| 3 mm    | 0.038     |              | 1910                           | 0.008      |                    | Bullets          | Millions             | No                |  |  |  |
| 1 cm    | 1.41      |              | 70700                          | 0.3        |                    | Falling anvil    | Hundreds of thousand | ds No             |  |  |  |
| 5 cm    | 176.7     |              | 8840000                        | 37         |                    | Hit by bus       | Tens of thousands    | Mostly not        |  |  |  |
| 10 cm   | 1413.7    |              | 70700000                       | 300        |                    | Large bomb       | Tens of thousands    | Mostly yes        |  |  |  |
| >10 cm  | 1400 - 5  | 00,000,000   | < 10^13                        | < 3,000,00 | 00                 | Very large bomb  | Thousands            | Cataloged         |  |  |  |

"Space Debris 101," Aerospace Corporation, 2024, retrieved 4 December 2024.

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### **Background Research**

Possible solution - lasers for microdebris removal

"Ground-Based Lasers Could Push Space Debris off Collision-Course Orbits," Universe Today, retrieved 4 December 2024. https://www.universetoday.co m/150896/ground-based-laserscould-push-space-debris-offcollision-course-orbits/



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Concentrated Solar Energy



Choi, S. H., Pappa, R. S., "Assessment Study of Small Size Space Debris Removal by Orbit-Stationed Laser Satellites", Recent Patents on Space Technology 2, pp. 116-122, 2012

- Research into methods for active debris removal
- Lasers can be used for long distance and high coverage





### **Mission Overview**

Mission Statement and Operations

Mission

# Watchdog



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Optical power transmission shall be used to satisfy the ISAM initiative for defense against micro debris particles in space.



1. Acquiring, tracking, and actively monitoring a debris target to redirect

2. Reorienting the optical transmission device, detectors, and the bus

3. Delivering Optical Power, move debris via ablation





peration

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### **3.1 Innovative Concepts**

3 Main Concepts generated during CONOPS

- Initially, the plan was to use solar light to generate a laser, but this was changed in the final concept to an on-board laser
- The Solar Pumped Laser was chosen through trade studies
- 1. Unfolding Lens inspired by NASA Starshade
- 2. Flexible Gimballed Lens piezoelectric material
- 3. Solar Pumped Laser Nd:YAG used to generate beam









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### **3.1 Innovative Concepts**



Down select Trade Study

|             |                             | 10-11-14-04-5-14 |                |               |                    |                               |                 |                     |                              |   |
|-------------|-----------------------------|------------------|----------------|---------------|--------------------|-------------------------------|-----------------|---------------------|------------------------------|---|
|             | Description                 |                  |                | Concepts      |                    | Score                         | 1               | 2                   | 3                            | Units or Description                                      |
| Category    | Criteria                    | Weight           | Unfolding Lens | Flexible Lens | Solar Pumped Laser | Max Estimated Power           | < 30            | 30 - 50             | > 50                         | Estimated output Power of Laser                           |
| Performance | Max Estimated Power Output  | 15%              | 3              | 1             | 3                  | Output                        |                 | 50 50               | 2 00                         | [KW]  |
| Performance | Precision                   | 20%              | 1              | 2             | 3                  | Precision                     | 3               | 4                   | 5                            | Degrees of Freedom  |
| Performance | Scale                       | 20%              | 1              | 2             | 2                  | Scale                         | ≥ 8             | 5 – 8               | < 5                          | Maximum Lens Diameter [ft]                                |
| Performance | Energy Input from Satellite | 10%              | 3              | 2             | 1                  | Energy Required               | $\geq 0.67 P_s$ | $0.33P_s - 0.67P_s$ | < 0.33 <i>P</i> <sub>s</sub> | Fraction of satellite's producible<br>power, $P_s = 444W$ |
| Complexity  | Moving Parts                | 10%              | 2              | 1             | 3                  | Moving Parts                  | > 4             | 2 - 4               | < 2                          | Number of moving assemblies                               |
| Reliability | Lifespan                    | 10%              | 2              | 1             | 2                  | Lifognon                      | < 20            | 20 40               | <br>> 10                     | Europeted years of anoration                              |
| Risk        | Technology Readiness (TRL)  | 10%              | 3              | 1             | 2                  | Lifespan                      | < 20            | 20 – 40             | > 40                         | Expected years of operation                               |
| Cost        | R&D Cost                    | 5%               | 3              | 1             | 2                  | Technology Readiness<br>(TRL) | 1 – 3           | 4 - 6               | 7 – 9                        | TRL level of lowest TRL component                         |
|             | TOTAL:                      | 100%             | 2.00           | 1.50          | 2.35               | R&D Cost                      | > 10            | 5 - 10              | < 5                          | Cost in Millions of USD [\$M]                             |
|             |                             |                  |                |               |                    |                               |                 |                     |                              |   |







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### **2.2 Storyboard of Complete Operation**

#### Macro-Level Mission Architecture

- Launch epoch: • 15 April 2025, 15:00:00 UTC
- The spacecraft performs each • stage autonomously
- Commands from the ground • station for guidance toward micro debris concentration
- The spacecraft will deorbit after 5 years of operation

| Nominal Orbit P     | arameters   |
|---------------------|-------------|
| Semimajor Axis      | 7228 km     |
| Eccentricity        | 0           |
| Argument of Perigee | 0 deg       |
| RAAN                | 260 deg     |
| Inclination         | 28.5 deg    |
| Orbital Period      | 102 minutes |





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### 2.2 Storyboard of Complete Operation (2)



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#### **Orbital Procedures**

• Expanding on Step 5: Impulsive Hohmann transfers are used to move the spacecraft into "Waypoint" orbits where debris is most prevalent



| Event   | ∆ <i>v</i> (m/s)                                |
|---|---|
| Estimated Rendezvous $\Delta v$ (2x Hohmann Transfers)  | 200   |
| 4 Total Rendezvous:   | 800   |
| Orbit Sustaining (5 years)  | 0.5   |
| End of Life Deorbit   | 240   |
| Attitude Adjustment (10% prop. Mass)  | 82  |
| TOTAL:  | 1122  |
| 전 이의 방법은 제 경제에 있는 것은 것은 것은 것은 것은 것은 것을 위해 집에 있는 것은 것은 것은 것은 것은 것을 가지 않는 것을 가지 않는 것을 했다. 것은 것은 것은 것을 하는 것은 것은 것을 | 방법 그는 그는 것은 |

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### 2.1 Animation of Key Operating Sequence

#### Functional steps of the payload



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### 2.1 Animation





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| No. | Part Name             | Description                   | #        |
|-----|-----------------------|-------------------------------|----------|
|     |                       | An aluminum 1060 container    |          |
| 1   | Payload Box           | for the 17"x16.4"x27" payload | 1        |
| 2   | Boom Motor            | Rotational motor for boom     | 1        |
| 3   | Boom                  | Translatable extension        | 1        |
| 4   | Cylindrical Lidar     | Debris tracker                | 1        |
| 5   | IR Camera             | Camera for debris detection   | 1        |
|     | Superconductors Array |                               |          |
| 6   | w/ Thermal Shields    | Power transmitter             | 1        |
| 7   | Shock Absorbers       | Force dampeners               | 2        |
| 8   | CPU                   | Payload computer              | 1        |
| 9   | Galvanometer          | Laser positioner              | 1        |
| 10  | Laser                 | Debris ablation tool          | 1        |
|     |                       |                               | A. Maria |

|     | Payload Mass     | Budget    |          |
|-----|------------------|-----------|----------|
|     | Component        | Mass (kg) | N. Carlo |
|     | Laser            | 2.0       |          |
|     | Tracking Sensors | 30.0      |          |
| *** | Power            | 1.0       |          |
|     | Thermal          | 10.0      |          |
|     | Structures       | 10.0      |          |
|     | GNC+C&DH         | 1.5       |          |
|     | 20% Margin       | 54.5      |          |
|     | Payload Total:   | 65.4      |          |
|     |                  |           |          |

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#### Selecting a Laser System

- Pulsed air-cooled
  Pulsed water-cooled
  CW air-cooled
  CW water-cooled
  max mass constraint
- ..... max single-dimension constraint



More work needed for finding ideal laser wavelength and power

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#### Chosen Laser System







| SPECIFICATIONS   | FLARE NX<br>1030-1.0-2 | FLARE NX<br>515-0.6-2  | FLARE NX<br>343-0.2-2 |  |  |  |  |
|--|------------------------|--|-----------------------|--|--|--|--|
| Wavelength (nm)  | 1030 ±1                | 515 ±0.5   | 343 ±0.5              |  |  |  |  |
| Pulse Energy <sup>1</sup> (µJ)   | >500                   | >300   | >100                  |  |  |  |  |
| Pulse Energy Variation ptp (%)   |                        | <±5  |                       |  |  |  |  |
| Pulse Repetition Rate (Hz)   |                        | up to 2000   |                       |  |  |  |  |
| Pulse Width (ns)   | 1.5 ±0.2               | 1.3 ±0.2   | 1.0 ±0.2              |  |  |  |  |
| Spatial Mode   |                        | TEM <sub>00</sub>  |                       |  |  |  |  |
| M <sup>2</sup> (Beam Quality)  |                        | <1.2   |                       |  |  |  |  |
| Beam Waist Diameter at 1/e <sup>2</sup> (µm)                           | 490 ±35                | 360 ±35  | 300 ±30               |  |  |  |  |
| Beam Waist Location <sup>2</sup> (mm)                                  | 140 ±15                | 200 ±30  | 190 ±30               |  |  |  |  |
| Beam Symmetry (%)  | >90                    | >90  | >85                   |  |  |  |  |
| Static Alignment Tolerances<br>Beam Position (mm)<br>Beam Angle (mrad) |                        | <±1<br><±1   |                       |  |  |  |  |
| Polarization   |                        | >100:1, vertical ±5°   |                       |  |  |  |  |
| Warm-up Time to Stand By (s)   |                        | <150   |                       |  |  |  |  |
| Base Plate Operating Temperature                                       |                        | 15 to 35°C (59 to 95°F)  |                       |  |  |  |  |
| Ambient Temperature<br>Operating<br>Storage                            |                        | 15 to 40°C (59 to 104°F)<br>-20 to +50°C (-4 to 122°F)         |                       |  |  |  |  |
| Laser Head Heat Dissipation <sup>3</sup> (W)                           |                        | ≤40  |                       |  |  |  |  |
| Relative Humidity (%) (non-condensing)                                 |                        | ≤80  |                       |  |  |  |  |
| Dimensions (L x W x H)<br>Laser Head<br>Controller                     | 155.6 x<br>160 x       | 93.5 x 38.25 mm (6.13 x 3.68<br>x 130 x 45 mm (6.3 x 5.12 x 1. | x 1.5 in.)<br>77 in.) |  |  |  |  |
| Weight<br>Laser Head<br>Controller                                     |                        | ~1.25 kg (2.75 lbs.)<br>~0.75 kg (1.65 lbs.)                   |                       |  |  |  |  |
| Controller Cable Length  |                        | 1 m (3.28 ft.)   |                       |  |  |  |  |
| Operating Voltage <sup>4</sup> (VDC)                                   | 24 ±2                  |  |                       |  |  |  |  |







Bunaziv, I., Akselsen, O. M., Ren, X., Nyhus, B., and Eriksson, M., "Laser Beam and Laser-Arc Hybrid Welding of Aluminium Alloys," Metals, Vol. 11, No. 7, 2021, Article 1150. doi:10.3390/met11081150

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Selecting a Tracker System







Twin Fan Sweep LIDAR

Encounters Per Year by Effective Diameter On-Orbit @ 850km Altitude



Pulliam W., "Catcher's Mitt Final Report," Defense Advanced Research Projects Agency, retrieved 4 December 2024.

Average microdebris for the study is 10 cm and made of aluminum. The detector must be 10km-100km.



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Chosen Tracker System

IR Camera



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#### Tracker Trade Study

|          | Criteria (Label)                  | <b>T1</b> | <b>T2</b> | <b>T3</b> | <b>T4</b>     | T5 1          | Г6 Т | 7 T8          | 3 T9 | T10 | T11           | T12 ' | Г13           | T14           | T15 | T16 ' | T17 ' | T18 | Total      |          |                             |               |                     |            | 1 A             |   |
|----------|-----------------------------------|-----------|-----------|-----------|---------------|---------------|------|---------------|------|-----|---------------|-------|---------------|---------------|-----|-------|-------|-----|------------|----------|-----------------------------|---------------|---------------------|------------|-----------------|---|
|          | Weights                           | 15%       | 10%       | 2% .      | 15%           | 5% 2          | 2% 1 | % 5%          | 6 1% | 5%  | 5%            | 5%    | 5%            | 10%           | 5%  | 5%    | 2%    | 2%  | 100%       | Labe     | l Score                     | 1             | 2                   | 3          | Units           | Description                                     |
|          | Doppler                           | 3         | 2         | 2         | 2             | 2             | 3    | 3 3           | 2    | 3   | 2             | 3     | 2             | 2             | 3   | 3     | 2     | 2   | 81%        | T1<br>T2 | Range                       | < 10          | 10 - 50             | > 50       | km              | -<br>Emergine the data autout from the values   |
|          | Frequency Modulated Continuous    | 2         | 2         | -         | 2             | -             |      | , .<br>, .    | -    | 2   | -             | 2     | -             | -             | 2   | 2     | -     | -   | 0.404      | T3       | Precision<br>Required Power | > 10<br>> 500 | 1 - 10<br>500 - 250 | < 1 < 250  | % Error<br>W    | Power required by device                        |
|          | Wave (FMCW)                       | 3         | 3         | 1         | 3             | 2             | 2 :  | 5 3           | 2    | 2   | 2             | 2     | 1             | 2             | 3   | 3     | 2     | 3   | 84%        | T4       | Detection Size              | > 10          | 10 - 1              | < 1        | cm              | Size of microdebris                             |
|          | Flash                             | 2         | 2         | 1         | 2             | 2             | 2 3  | 3 3           | 2    | 2   | 2             | 2     | 1             | 2             | 3   | 3     | 3     | 2   | 70%        | T5       | Average Size                | > 4000        | 4000 - 100          | < 100      | in <sup>3</sup> | Size of device                                  |
| Lidar    | Twin Fan Sween                    | 3         | 3         | 1         | 3             | 2             | 2 3  | 3 3           | 2    | 2   | 2             | 2     | 1             | 3             | 3   | 3     | 2     | 2   | 86%        | T6<br>T7 | Average Mass                | > 50          | 50 - 10             | < 10       | kg              | Mass of device                                  |
|          | Multispectral                     | 3         | 3         | 1         | 3             | 2             | 2 3  | $\frac{3}{3}$ | 2    | 2   | 2             | 2     | 1             | 2             | 3   | 3     | 2     | 3   | 82%        | 17<br>T8 | TRL                         | < 3           | 3 - 3<br>4 - 6      | > 5        | TRL             | -   |
|          | Hunargnaatral                     | 2         | 2         | 1         | 2             | 1             | 2    | 2 2           | 1    | 1   | 1             | 1     | 1             | 2             | 2   | 2     | 1     | 2   | 7404       | T9       | Cost                        | > 5           | 5-1                 | < 1        | \$Million       | -   |
|          | Polarmetric                       | 2         | 2         | 2         | 2             | 2             | 2 2  | 3 3           | 2    | 2   | 2             | 2     | 2             | $\frac{2}{2}$ | 3   | 3     | 2     | 2   | 74%        | T10      | Robustness                  | No            | Moderately          | Hardened   | Radiation       | How resilient is it to space weather?           |
|          | Phased Array                      | 3         | 3         | 2         | 2             | 2             | 1 3  | 3 3           | 2    | 3   | 2             | 3     | 2             | 3             | 3   | 3     | 2     | 2   | 86%        | T11      | Data Rate                   | > 10          | Hardened $1 - 10$   | < 1        | Gbps            | Onboard processing / bandwidth needed           |
|          | Doppler                           | 3         | 2         | 2         | 2             | 2             | 2 3  | 3 3           | 2    | 3   | 2             | 3     | 2             | 3             | 3   | 3     | 2     | 2   | 84%        | T12      | Duty Cycle                  | < 30          | 30 - 70             | > 70       | Percent         | Continuous operation capability                 |
|          | Sythestic Aperture (SAR)          | 3         | 2         | 2         | $\frac{2}{2}$ | $\frac{2}{2}$ | 2 2  | 3 3           | 2    | 3   | $\frac{2}{2}$ | 3     | $\frac{2}{2}$ | 2             | 3   | 3     | 1     | 3   | 80%        | T13      | Cooling                     | Active        | Passive             | None       | Cooling         | -   |
| Radar    | Lawanga Southatia Amantuna (ISAD) | 2         | 2         | 2         | 2             | 2             | 2    | , ,<br>, ,    | 2    | 2   | 2             | 2     | 2             | 2             | 2   | 2     | 1     | 2   | 8070       | T14      | Field of View               | < 10          | 10 - 60             | > 60       | 0               | -<br>Mana much halm da mana mard ( ann it       |
|          | Deserve Synthetic Aperture (ISAR) | 2         | 1         | 2         | 2<br>1        | 2<br>1        | 2 3  |               | 2    | 2   | 2             | 2     | 2             | 2             | 2   | 2     | 1     | 3   | 80%<br>65% | T15      | Autonomy<br>(Information    | Computer      | Filtering           | Basic Math | _               | not         |
|          | Passive                           | 2         | 1         | 3         | 1             | 1             | 1 .  | 5 <u>2</u>    | 3    | 2   | 3             | 2     | 3             | 3             | 3   | 2     | 2     | 1   | 03%        | 110      | processing)                 | Vision        | Processing          | Dusie Main |                 | Does it need AI?                                |
|          | BiStatic/Multistatic              | 3         | 2         | 2         | 2             | 2             | 2 :  | 3 3           | 2    | 3   | 2             | 3     | 2             | 3             | 3   | 3     | 2     | 2   | 84%        |          | I ou light                  |               |                     |            |                 | Low = Requires direct illumination,             |
| Infrared | Shortwave Infrared (SWIR)         | 2         | 2         | 2         | 2             | 2             | 2 3  | 3 3           | 2    | 2   | 2             | 2     | 2             | 2             | 2   | 2     | 2     | 2   | 69%        | T16      | nerformance                 | Low           | Medium              | High       | Performance     | Medium = Limited low-light capability,          |
| Comoro   | Midwave Infrared (MWIR)           | 2         | 2         | 1         | 2             | 2             | 2 3  | 3 3           | 2    | 2   | 2             | 2     | 1             | 2             | 2   | 2     | 2     | 2   | 66%        |          | penjormanee                 |               |                     |            |                 | High = Fully functional in total darkness       |
| Camera   | Longwave Infrared (LWIR)          | 2         | 2         | 1         | 2             | 2             | 2 3  | 3 3           | 2    | 2   | 2             | 2     | 1             | 2             | 2   | 2     | 2     | 2   | 66%        | T17      | Frame rate                  | < 1           | 1 - 10              | > 10       | FPS             | what is the rate at which it checks for change? |
| Other    | Passive / Visible Optical         | 2         | 2         | 2         | 2             | 2             | 2 3  | 3 3           | 2    | 2   | 2             | 2     | 3             | 2             | 1   | 1     | 2     | 1   | 66%        |          | Amount of                   |               |                     |            |                 | 1 = position: 2 = position + velocity: 3 =      |
| Camera   | Polarimetric                      | 2         | 2         | 2         | 2             | 2             | 2 3  | 3 3           | 2    | 2   | 2             | 2     | 2             | 2             | 1   | 1     | 2     | 2   | 65%        | T18      | information                 | 1             | 2                   | ≥ 3        | Sets            | position + velocity + thermal; etc.             |
| Camera   | Stereoscopic                      | 2         | 2         | 2         | 2             | 2             | 2 3  | 3 3           | 2    | 2   | 2             | 2     | 3             | 2             | 2   | 1     | 2     | 2   | 69%        | 15       | еличиев                     |               |                     |            |                 |   |

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#### Thermal System (1)

0

- Eclipse times used to determine time spent in sun and heat generation from the sun. The power used in the payload determines the internal heat generation
  - Total heat into the system = Sun + Internal = 122.5 W + 230.5 W = 353W
- One side of the payload is completely open to radiate to space (.18 square meters) with louvers on two of the other side (.6 square meters). Combined radiating area of .78 square meters
- *This* radiating of heat combined with the incoming heat load from the sun results in an equilibrium temperature of the system to come out to 38.1 Celsius (311.3 K, where the blue curve intersects the red line in the bottom graph)
  - In order to get the operating temperature a more ideal 20 Celsius, about 75.4 Watts needs to be dedicated to active cooling







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Watchdog

### **Payload Overview**

Thermal System (2)

- Next was to worry about thermal loading in eclipse.
- The payload isn't operating during eclipse, so the only internal heating would come from active heating.
- The equilibrium temperature before active heating was found to be roughly –73 Celsius meaning active heating is needed
- The target temperature was set to be 15 Celsius (288.15 K) in the Stefan-Boltzmann Law to find a heating power of 59.81 Watts required
- This is the only power being drawn to the payload at this time leaving plenty of energy to be used for heating, comms, propulsion, etc. for the satellite
- The graph shows where our emission curve intersects the heating power to show the heating power needed for the desired temp





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### **Payload Overview**

#### Power System

- A company called Eaglepicher Technologies makes the chosen space-rated Li-ion battery. 8 of these are used in one battery module to get the following specs:
- This battery module is stored on the bus and charges 12 supercapacitors
- The supercapacitors are configured in a such a way to get the following specs:
- Using a DC-DC boost converter accounting for thermal losses and inefficiencies, allows the battery module to charge the supercapacitors in around 20 minutes.
- The laser is then fired using the supercapacitors and another boost converter.
- All of these values were found using general equations for batteries and capacitors in parallel/series

Only the laser draws power from the supercapacitors

| Battery Module          |              |  |  |  |  |  |  |  |
|-------------------------|--------------|--|--|--|--|--|--|--|
| Parameter               | Value        |  |  |  |  |  |  |  |
| Capacity                | 288 Ah       |  |  |  |  |  |  |  |
| Energy                  | 2073.6 Wh    |  |  |  |  |  |  |  |
| Voltage                 | 7.2 V        |  |  |  |  |  |  |  |
| Weight                  | 16.792 kg    |  |  |  |  |  |  |  |
| Charge Current Limit    | 144 A        |  |  |  |  |  |  |  |
| Discharge Current Limit | 288 A        |  |  |  |  |  |  |  |
| Operating Temp. Range   | 10°C to 30°C |  |  |  |  |  |  |  |
| Storage Temp. Range     | -5°C to 5°C  |  |  |  |  |  |  |  |
|                         |              |  |  |  |  |  |  |  |

| Supercapacitors       |                |  |  |  |  |  |  |  |  |  |
|-----------------------|----------------|--|--|--|--|--|--|--|--|--|
| Parameter             | Value          |  |  |  |  |  |  |  |  |  |
| Capacitance           | 133.33 F       |  |  |  |  |  |  |  |  |  |
| Voltage               | 9 V            |  |  |  |  |  |  |  |  |  |
| Energy                | 1.5 Wh, 5400 J |  |  |  |  |  |  |  |  |  |
| Operating Temp. Range | -40°C to 65°C  |  |  |  |  |  |  |  |  |  |







Power System (2)

- The laser can activate for around 60 seconds of continuous fire before supercapacitors need recharged
- LIDAR
  - requires 1000 Watts
  - activated for one hour at a time to ensure sufficient debris tracking,
  - 1111.1 Wh to achieve this
- Infrared camera
  - Active while the lidar is active
  - Requires 25 Watts
  - 25 Wh to achieve this
- Galvo box and boom motors power use is negligible
- Most of the satellite's subsystems are inactive during payload operation, so 40% power is enough to power the bus payload activation occurs



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Physical Simulation - Methodology

• The model combines analytical and numerical propagations to simulate the effect of micro-debris ablation



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#### Physical Simulation – MATLAB Simulation

• The model combines analytical and numerical propagations to simulate the effect of micro-debris ablation



Simulation uses 3mg/100J ablation rate, 100g initial debris mass, average laser power of 1.3kW, 40 second encounter

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### 1.5 Risks



#### Three Most Prominent Risks with Watchdog

| Dick  | Pro-Mitigation  | Post-Mitigation   |                      | RISK ASSE           | SSMENT MAT      | RIX             |                   |
|---|---|---|----------------------|---------------------|-----------------|-----------------|-------------------|
| 1. Lasering a non-debris target                                   | Without sufficient checking,  | Inclusion of an IR camera   | Severity/Probability | Catastrophic<br>(1) | Critical<br>(2) | Marginal<br>(3) | Negligible<br>(4) |
|   | the payload could laser<br>objects that are not debris<br>(C1)  | capable of distinguishing<br>between debris and other<br>objects (D4)   | Frequent<br>(A)      |                     |                 |                 |                   |
| 2. Pushing debris onto<br>trajectories other than sub-<br>orbital | <ul> <li>If the laser were to ablate<br/>any particle found, it may<br/>push it in a direction that<br/>does not assist in deorbiting<br/>(B3)</li> </ul> | <ul> <li>Tracking system must verify<br/>the trajectory of the target<br/>before lasering to ensure it<br/>will move against its velocity<br/>(D3)</li> </ul> | Probable<br>(B)      |                     |                 | 2.              |                   |
| 3. Regulatory risk with high-<br>powered lasers in space          | <ul> <li>Some parties may not be<br/>comfortable with a debris-<br/>clearing satellite near<br/>operational satellites (C2)</li> </ul>                    | <ul> <li>Communicate with satellite<br/>hosts operating near<br/>Watchdog to ensure there<br/>are no conflictions (C4)</li> </ul>                             | Occasional<br>(C)    | 1.                  | 3. –            |                 | <b>→</b> 3.       |
|   |   |   | Remote<br>(D)        |                     |                 | 2.              | → 1.              |
|   |   |   | Improbable<br>(E)    |                     |                 |                 |                   |
|   |   |   |                      |                     |                 |                 |                   |

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### 1.5 Risks (and Costs)

Costs analyzed using Aerospace Corp. SSCM19 Software – Base Cost Breakdown

- Most of the technologies (Laser, Tracker, Thermal) are low TRL (likely 3-4)
- This mission may require preceding ones to demonstrate in-space operation of these technologies
- To account for the low TRL in the project, the cost estimation factors in greater cost distributions
  - +100%, -0% for C&DH, Thermal, and Power, to account for possible developments necessary for these subsystems
  - Methodology is that TRL needs to nearly double for technology in these subsystems, hence the cost may be double.
- Most likely cost of \$51,683K
- Mean cost of \$60,378K

|                                 | Percentages |      | Distr  | Distribution Points |        |        | Estimate (FY25\$K) |  |  |
|---------------------------------|-------------|------|--------|---------------------|--------|--------|--------------------|--|--|
|                                 | Low         | High | Low    | Most<br>Likely      | High   | Mean   | Std Dev            |  |  |
| Spacecraft Bus<br>Subsystems    |             |      |        |                     |        |        |                    |  |  |
| Power                           | 0%          | 100% | 5,456  | 5,456               | 10,912 | 7,274  | 3,016              |  |  |
| Structure                       |             |      | 4,135  | 4,135               | 4,135  | 4,135  | 1,848              |  |  |
| ADCS                            | 0%          | 100% | 4,201  | 4,201               | 8,402  | 5,601  | 2,231              |  |  |
| Propulsion                      |             |      | 2,089  | 2,089               | 2,089  | 2,089  | 932                |  |  |
| TT&C/C&DH                       | 0%          | 100% | 14,194 | 14,194              | 28,387 | 18,925 | 7,505              |  |  |
| Thermal                         | 0%          | 100% | 2,235  | 2,235               | 4,469  | 2,980  | 1,405              |  |  |
| Spacecraft Bus                  |             |      | 32,309 | 32,309              | 58,394 | 41,004 | 11,633             |  |  |
| ATLO                            |             |      | 9,920  | 9,920               | 9,920  | 9,920  | 4,087              |  |  |
| PM/SE                           |             |      | 9,454  | 9,454               | 9,454  | 9,454  | 5,077              |  |  |
| S/C Development & First<br>Unit |             |      | 51,683 | 51,683              | 77,769 | 60,378 | 13,840             |  |  |

#### Note: Factoring in overhead for bus systems unit cost



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### **2.3 Data Handling and Comms**

#### Ground Stations

- The Space Fence radar, located in the Marshall Islands will be used for debris detection
  - This will guide the spacecraft towards orbits where debris are most likely
  - NOT used for communications
- Ground Stations:
  - Malabar Transmitter Annex (Cape Canaveral)
  - Awarua Ground Station (New Zealand)
  - Two stations located near the highest latitudinal inclination of the orbit, which allows for multiple accesses each day.
  - Both work in S-band transmission, inclination allows for access about 12 times per day, average access of about 12 minutes





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### 2.3 Data Handling and Comms (2)

### Downlink and Uplink Budgets

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- The communications subsystem is sized to use a standard all-metal patch antenna, used on the S-band frequency, provided by Blue Canyon Technologies
- An uplink and downlink budget was developed, which defines link margins expected for the given setup
- Analysis using access times generated in STK
  - For an upper-bound estimation of data transmitted on a single pass to be 100MB, the data rate is 12.1 Mbps

| Downlink Budget                                     |                            |                        |                 | Uplink Budget            |                            |                        |      |
|---|----------------------------|------------------------|-----------------|--------------------------|----------------------------|------------------------|------|
|   | Frequency                  | 2.50                   | GHz             |                          | Frequency                  | 2.65                   | GHz  |
|   | Antenna Power<br>(W)       | 7000                   | mW              |                          | Antenna Power<br>(W)       | 500                    | W    |
| ļ   | Diameter                   | 0.0838                 | m               | 1                        | Diameter                   | , <b>11</b>            | m    |
| Francomittar (BC S-Band                             | Pointing Error             | 140                    | deg             | 1                        | Pointing Error             | 0.07                   | deg  |
| I ransmitter (BC S-Band<br>All Metal Patch Antenna) | Antenna Power<br>(dB)      | 8.45                   | dBW             | Transmitter (NZ Station) | Antenna Power<br>(dB)      | 27.0                   | dBW  |
|   | Line Loss                  | -1.0                   | dB              | 1                        | Line Loss                  | -1.0                   | dB   |
| ļ   | Peak Gain                  | 4.3                    | dB              | 1                        | Peak Gain                  | 47.1                   | dB   |
| ļ   | Pointing Loss              | -23.4                  | dB              | 1                        | Pointing Loss              | -0.1                   | dB   |
| ļ   | Transmit Gain              | -19.1                  | dB              | 1                        | Transmit Gain              | 47.0                   | dB   |
|   | Net Gain                   | -11.7                  | dB              | []                       | Net Gain                   | 73.0                   | dB   |
|   | Diameter                   | 11                     | m               |                          | Diameter                   | 0.0838                 | m    |
|   | Pointing Error             | 0.07                   | deg             | Deseiver (DC & Dand All  | Pointing Error             | 140                    | deg  |
| Reciever (NZ Station)                               | Peak Gain                  | 46.6                   | dB              | Receiver (BC S-Band All  | Peak Gain                  | 4.74                   | dB   |
| ļ   | Pointing Loss              | -0.1                   | dB              | Metal Paten Antenna)     | Pointing Loss              | -26.3                  | dB   |
| ļ   | Net Gain                   | 46.5                   | dB              | 1                        | Net Gain                   | -21.6                  | dB   |
|   | Path Length (max)          | 1000                   | km              |                          | Path Length (max)          | 1000                   | km   |
| ļ   | Space Loss                 | -160.4                 | dB              | 1                        | Space Loss                 | -160.9                 | dB   |
| ļ   | Bit Error Rate             | 1.0E-05                | ļ               | 1                        | Bit Error Rate             | 1.0E-05                | ļ    |
|   | Modulation                 | BPSK, R-1/2<br>Viterbi |                 |                          | Modulation                 | BPSK, R-1/2<br>Viterbi |      |
| Other   | E_b/N_0 Reqd.              | 10.9                   | dB              | Other                    | E_b/N_0 Reqd.              | 4.5                    | dB   |
| Other   | Imp. Loss                  | -2.0                   | dB              | Other                    | Imp. Loss                  | -2.0                   | dB   |
|   | Prop./Polarization<br>Loss | -0.03                  | dB              |                          | Prop./Polarization<br>Loss | -0.03                  | dB   |
|   | Data Rate                  | 12.1                   | Mbp<br>s        |                          | Data Rate                  | 120                    | kbps |
|   | Noise Temp.                | 135                    |                 | <u> </u>                 | Noise Temp.                | 135                    |      |
|   |                            |                        | _               | 1                        |                            |                        | _    |
|   | Downlink Margin:           | 4.4                    | dB <sup>1</sup> | 1                        | Uplink Margin:             | 40.5                   | dB ' |



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### 2.3 Data Handling and Comms (3)

#### Flow of Data Illustrated



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Payload C&DH

Bus C&DH



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### **3.3 Biggest Challenges Encountered**

#### Three challenges and their approach

- 1. Technical challenge proving that debris could be pushed into desired trajectories
  - The orbital MATLAB simulation was developed to show the effect of an encounter with debris
- 2. Technical challenge developing a laser system that could be pumped by solar light
  - Eventually, this idea was avoided to avoid complexity and feasibility risks
  - This has challenges both in materials and logistical implementation
- 3. Technical challenge of modeling ablation for the desired particle
  - A paper was found that discusses using lasers to redirect debris. We used this data to have an ablation rate that was approximately proportional to the laser power.
  - Still unknown how wavelengths and pulse frequency will affect this rate



Kurzweg, U.H., "Analysis of a 10 Megawatt Space-Based Solar-Pumped Liquid Neodymium Laser System," NASA CR 3774 c.1 Grant NAGI-135, January 1984, retrieved 4 December 2024. https://ntrs.nasa.gov/api/citations/19840008476/downloads/19840008476.pdf



Choi, S. H., Pappa, R. S., "Assessment Study of Small Size Space Debris Removal by Orbit-Stationed Laser Satellites", Recent Patents on Space Technology 2, pp. 116-122, 2012



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### Laser System The laser used for this mission must support output power on

Greatest Tech Gaps within the Payload

- The laser used for this mission must support output power on the scale of kilowatts
- Some systems exist, but require large mass and volume, as well as cooling

**3.2 Technology Gap Assessment** 

- While the team envisioned designing a laser for the mission, this proved to be too involved for this project
- Target Tracker
  - It was found that LIDAR would be the most suitable for this system
  - The mission would only be feasible if the tracker were accurate to several kilometers
  - Additionally, the power for this is not certain, and may not be feasible for a small sat
- Laser Thermal Management
  - Most thermal systems for a laser would include a pumped system transporting a coolant, which can be large
  - Cooling such as this has not been demonstrated in space



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### 4.1 Paper

CES

AIAA paper detailing design and analysis work



A 20-page paper has been prepared detailing the design and analysis work performed on this project

| 5 |              |  |
|---|--------------|--|
|   | %=           |  |
|   | $\mathbb{N}$ |  |

The paper is in AIAA formatting, and is intended to be submitted to the SciTech conference (Orlando, Jan 2026)

Alternatively, IEEE Aerospace Conference, SmallSat Conference, and AAS/AIAA Astrodynamics Specialist Conference are being considered

Abstract is 195 words, there are 15 references





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### **1.6 Path to PDR**

Venus X-Class Bus Integration Work

- So far, there is design verification for:
  - Propulsion, Power, and Thermal systems
- The next steps would include:
  - Determining detailed mass/inertia information about the bus to develop GNC models
  - Further develop C&DH systems to determine the size and processing power needed for on-board computers
  - Perform more in-depth studies of the physical characteristics of the spacecraft, such as structural and environmental loads during launch and operation



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### **1.6 Path to PDR**

Next steps for the payload design and integration



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Build up the astrodynamics models to find optimal power and forces necessary to redirect debris

Experiment with laser ablation, develop ablation simulations that align close to reality

Design or select a laser capable of delivering optimal power at a specified wavelength/frequency

In-Space/Lab demo of some key technologies (Laser, Tracker) to raise TRL

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### **Lessons Learned**

Three important takeaways from the project

## 01

#### Take the technological fidelity of your ideas into account at the earliest phase of conceptualization

- The team realized later in development that some of the concepts were not highly demonstrated
- There were considerations of swapping to a technical demonstration to raise TRL, but decided not to move forward

## 02

### Be sure to balance workload and time

- Be careful becoming too focused on one item or task
- Take care not to over-scope

# 03

#### Be sure to do "back of the envelope" calculations as early as possible

- Use physical principals and models available to back up early concepts
- May help to play devil's advocate in early discussion





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### Conclusion

Impact to ISAM and Innovation



- Raise awareness for the microdebris problem •
- Call to action for research on lasers and debris tracking technology

#### Innovation

Impact

- The Watchdog mission aims to clear a large quantity of debris from long range
  - While some systems clear few large debris targets, Watchdog aims to clear many small ones



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## **Questions?**





## **Backup Slides**

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### 1.6 Risk (and Costs)



SSCM19 Cost Breakdown by Subsystem and Sublevel

|                              |         | Estima | te (FY25\$K) |           | % of      | % of      |
|------------------------------|---------|--------|--------------|-----------|-----------|-----------|
|                              | Non-Rec | Rec    | Total        | Std Error | Sub-level | Sys-level |
|                              |         |        |              |           |           |           |
| Spacecraft Bus Subsystems    |         |        |              |           |           |           |
| Power                        | 2,151   | 3,305  | 5,456        | 2,046     | 16.9%     |           |
| Structure                    | 2,155   | 1,980  | 4,135        | 1,848     | 12.8%     |           |
| ADCS                         | 2,000   | 2,201  | 4,201        | 1,500     | 13.0%     |           |
| Propulsion                   | 712     | 1,377  | 2,089        | 932       | 6.5%      |           |
| TT&C*                        | 2,300   | 2,255  | 4,554        | 5,039     | 14.1%     |           |
| C&DH*                        | 4,867   | 4,772  | 9,639        |           | 29.8%     |           |
| Thermal                      | 1,161   | 1,073  | 2,235        | 977       | 6.9%      | 1         |
| Spacecraft Bus               | 15,346  | 16,963 | 32,309       | 6,088     | 100%      | 62.5%     |
| IA&T*                        | 3,311   | 3,881  | 7,192        | 4,087     |           | 13.9%     |
| PM/SE                        | 4,288   | 5,166  | 9,454        | 5,077     |           | 18.3%     |
| LOOS*                        | 0       | 2,728  | 2,728        |           |           | 5.3%      |
| S/C Development & First Unit | 22,945  | 28,738 | 51,683       | 8,919     |           | 100%      |



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### **Trade Studies**



Launch Vehicle

| Launch Vehicles        | Weight | Goal | Falcon 9 | Atlas V | Ariane 5 | Minotaur IV |
|------------------------|--------|------|----------|---------|----------|-------------|
| Payload Mass to<br>LEO | 5      | Max  | 50,265   | 41,560  | 10,000   | 3,825       |
| Normalized Value       |        |      | 1        | 1       | 0.133    | 0           |
| Reliability            | 45     | Max  | 4.985    | 5       | 4.79     | 5           |
| Normalized Value       |        |      | 0.929    | 1       | 0        | 1           |
| Fairing Volume         | 5      | Мах  | 257.2    | 520.4   | 396.5    | 27.5        |
| Normalized Value       |        |      | 0.466    | 1       | 0.749    | 0           |
| Estimated Cost         | 45     | Min  | 62       | 153     | 175      | 46          |
| Normalized Value       |        |      | 0.876    | 0.171   | 0        | 1           |
| Totals:                | 100    |      | 0.885    | 0.617   | 0.044    | 0.90        |





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### Other

|  | CE     | s | Λ |   |
|--|--------|---|---|---|
|  |        | 7 |   | , |
|  | $\leq$ |   |   |   |
|  |        | 7 |   |   |
|  |        | _ |   |   |
|  |        |   |   |   |

| Description                | $\Delta v (m/s)$ |
|----------------------------|------------------|
| Impulse 1 (Xfer)           | 39               |
| Impulse 2 (circularize)    | 39               |
| Hohmann Xfer (to 700km)    | 78               |
| Impulse 3 (Xfer)           | 57               |
| Impulse 4 (Circularize)    | 58               |
| Hohmann Xfer (to Waypoint) | 115              |
| TOTAL TRANSFER:            | 193              |

| Access<br>Parameters | Approx. Data Per Pass<br>Approx. Access Time<br>Estimated Initialize Time | 100<br>12.5<br>2 | MB<br>minutes<br>minutes |
|----------------------|---|------------------|--------------------------|
| Observation          | $\eta_{max}$<br>$\lambda_{max}$   | 58.5<br>16.5     | deg<br>deg               |
| Parameters           | $\lambda_{min}$ (est)<br>F  | 15<br>0.43       | deg                      |
|                      | ρ<br>Μ  | 1.08<br>3        |                          |
|                      | Est. Data Rate  | 12.05            | Mbps                     |



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#### Laser System







"FLARE NX", Coherent Corp.

Pulliam W., "Catcher's Mitt Final Report," Defense Advanced Research Projects Agency, retrieved 4 December 2024.



Bunaziv, I., Akselsen, O. M., Ren, X., Nyhus, B., and Eriksson, M., "Laser Beam and Laser-Arc Hybrid Welding of Aluminium Alloys," Metals, Vol. 11, No. 7, 2021, Article 1150. doi:10.3390/met11081150



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#### "FLARE NX", Coherent Corp.

| SPECIFICATIONS   | FLARE NX   | FLARE NX          |           |  |  |  |
|--|--|-------------------|-----------|--|--|--|
|  | 1030-1.0-2   | 515-0.6-2         | 343-0.2-2 |  |  |  |
| Wavelength (nm)  | 1030 ±1  | 515 ±0.5          | 343 ±0.5  |  |  |  |
| Pulse Energy <sup>1</sup> (μJ)   | >500   | >300              | >100      |  |  |  |
| Pulse Energy Variation ptp (%)   |  | <±5               |           |  |  |  |
| Pulse Repetition Rate (Hz)   | up to 2000   |                   |           |  |  |  |
| Pulse Width (ns)   | 1.5 ±0.2   | 1.3 ±0.2          | 1.0 ±0.2  |  |  |  |
| Spatial Mode   |  | TEM <sub>00</sub> |           |  |  |  |
| M <sup>2</sup> (Beam Quality)  |  | <1.2              |           |  |  |  |
| Beam Waist Diameter at 1/e <sup>2</sup> (µm)                           | 490 ±35  | 360 ±35           | 300 ±30   |  |  |  |
| Beam Waist Location <sup>2</sup> (mm)                                  | 140 ±15  | 200 ±30           | 190 ±30   |  |  |  |
| Beam Symmetry (%)  | >90  | >90               | >85       |  |  |  |
| Static Alignment Tolerances<br>Beam Position (mm)<br>Beam Angle (mrad) | <±1<br><±1   |                   |           |  |  |  |
| Polarization   | >100:1, vertical ±5°   |                   |           |  |  |  |
| Warm-up Time to Stand By (s)   | <150   |                   |           |  |  |  |
| Base Plate Operating Temperature                                       | 15 to 35°C (59 to 95°F)  |                   |           |  |  |  |
| Ambient Temperature<br>Operating<br>Storage                            | 15 to 40°C (59 to 104°F)<br>-20 to +50°C (-4 to 122°F)                                       |                   |           |  |  |  |
| Laser Head Heat Dissipation <sup>3</sup> (W)                           |  | ≤40               |           |  |  |  |
| Relative Humidity (%) (non-condensing)                                 |  | ≤80               |           |  |  |  |
| Dimensions (L x W x H)<br>Laser Head<br>Controller                     | 155.6 x 93.5 x 38.25 mm (6.13 x 3.68 x 1.5 in.)<br>160 x 130 x 45 mm (6.3 x 5.12 x 1.77 in.) |                   |           |  |  |  |
| Weight<br>Laser Head<br>Controller                                     | ~1.25 kg (2.75 lbs.)<br>~0.75 kg (1.65 lbs.)   |                   |           |  |  |  |
| Controller Cable Length  | 1 m (3.28 ft.)   |                   |           |  |  |  |
| Operating Voltage <sup>4</sup> (VDC)                                   | 24 ±2  |                   |           |  |  |  |
| Laser Control Electronics  | Digital, OEM <sup>4</sup>  |                   |           |  |  |  |
| Communication Interface  |  | RS-232            |           |  |  |  |

Pulse energy at 2000 Hz, maximum decrease over warranty period <10%.

2 The beam waist location is inside the laser head. Reference surface is the output window.

Baseplate temperature 30°C.
 Power supply not included, PC required.

#### ACES - C3 Final Brief



AEROSPACE ENGINEERING

