

COSMIC Capstone Challenge Track 3 - Space Pirates



TEXAS A&M UNIVERSITY
Engineering



Meet the Crew

Project Manager - Dominic Escamilla

Chief Engineer - Shawn Lattner

Structures - Jacob Bustamante, David Limbert

PP&T - Eliud Garcia, Luke Logan

Computer Systems - Calvin Schroeder

Attitude/GNC - Carson Capps, Juan Pena, Nate Rodriguez

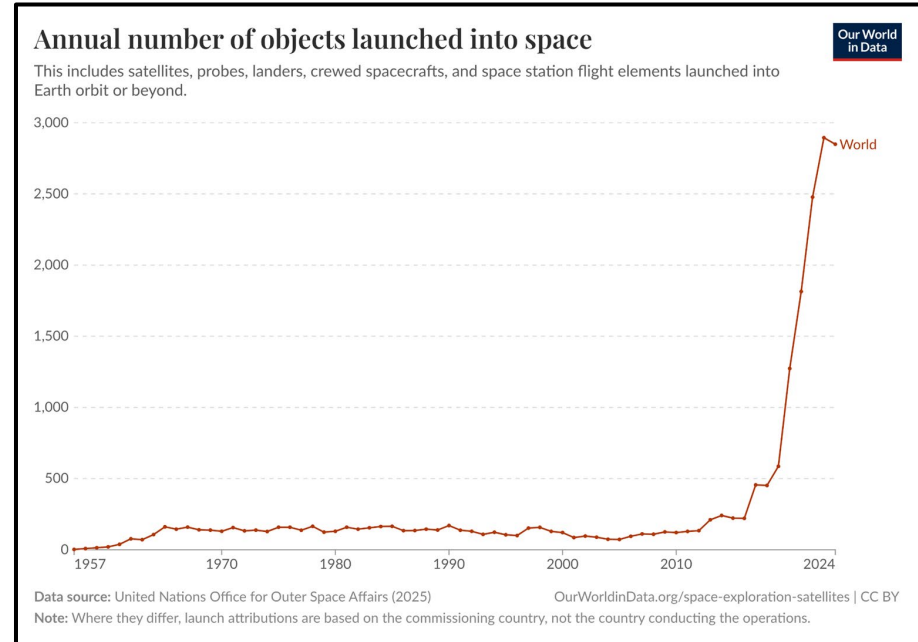


Mission Overview



Background and Motivation

- Exponentially increasing satellite population in LEO
 - Starlink, Kuiper, etc.
- No current/past way to service satellites in orbit efficiently
 - NASA OSAM-1 cancelled
- Projected 50,000+ in LEO
- SPARROW (Spacecraft Platform for Autonomous Repair Refuel and Orbital Work)
- **Inclination Target: [50, 71.6]°**
- **Altitude Target: [500, 650] km**





Design Process Overview

What?

- SPARROW will perform *Critical Servicing Functions (CSF)* on client satellites
 - Extend lifetimes
 - Upgrade
 - Repair
 - Refuel
 - Data transfer
 - Orbital maneuvering

How?

- CSF will be performed by modular payloads
 - Hot-swappable
 - Customizable
 - Scalable
- Different clients require different payload
- **Robotic arm(s)** = main payload



Stakeholders → Needs

- Most important stakeholders needs the design must meet:
 - Must comply with DoD and regulatory licensing guidelines
 - Launch safety protocols
 - Debris mitigation
 - Ground tracking permission
 - Must fit inside a payload bus of a designated launch provider
 - Must be able to dock/grapple/refuel/repair serviceable clients.

#	Stakeholder	Needs (Musts)
1	Department of Defense	Compliance with DoD launch and safety standards/protocol
2	Launch Provider	Compliance with launch provider protocols/documentation/sizing
3	Satellite Companies (Clients)	Compliance with interfaces (docking, refueling, repair) servicing operations (orbit, rendezvous)
4	Regulatory Licensing (FAA/ FCC/ NOAA/ ITAR)	Compliance with air and space regulations, i.e. orbital debris mitigation, ground tracking
5	Mission Operations & Autonomy Team	Full operational breakdown including ConOps, mode diagrams, autonomy limits, simulation verifications, etc.



Goals (Success Criteria)

- **Autonomy**
 - ≥ 90 % anomaly resolution success in simulation
 - ≥ 2 autonomous client servicing operations per mission
- **Critical Servicing Function**
 - ≥ 2 distinct critical servicing functions demonstrated
 - ≥ 200 m/s ΔV capability for client repositioning
 - ≥ 90 % debris removal success rate
 - Demonstrated augmentation (Yes/No basis)
 - ≥ 200 L usable stowage for replacement parts



System Requirements

SYS 4.00) The spacecraft shall include components, equipment, and sensors to perform proximity operations on various client satellites.

SYS 6.00) The spacecraft shall be fully autonomous and require no human-in-the-loop intervention for the duration of the mission.

SYS 7.00) The spacecraft shall feature $> 80\%$ modularity across the spacecraft structure, subsystems, and payloads.

SYS 8.00) The spacecraft shall have $> 50\%$ of its structures reconfigurable at any point during its lifecycle.

SYS 15.00) The spacecraft shall autonomously execute collision-avoidance maneuvers to maintain $> 10\text{ m}$ clearance between all spacecraft surfaces and nearby client satellites or orbital debris.

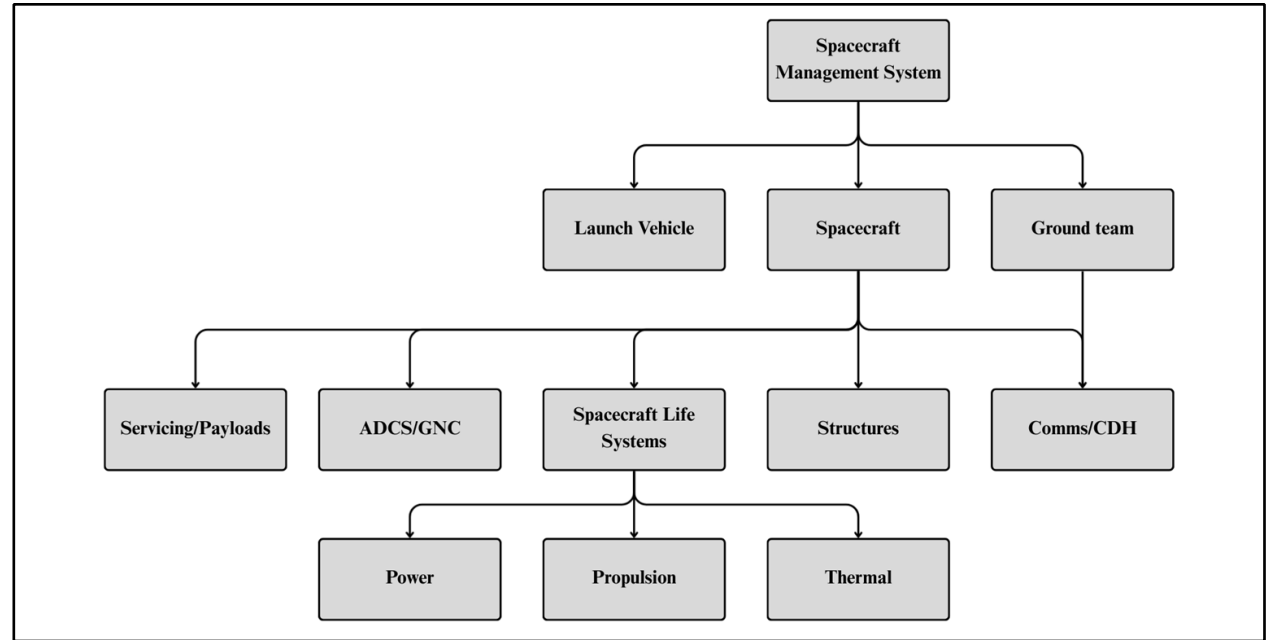
A large, spreading tree with a path leading to a building. The tree's branches are thick and gnarled, creating a canopy over a paved path. In the background, a classical building with columns is visible. The sun is shining through the leaves on the right side of the frame.

System Concept and Architecture

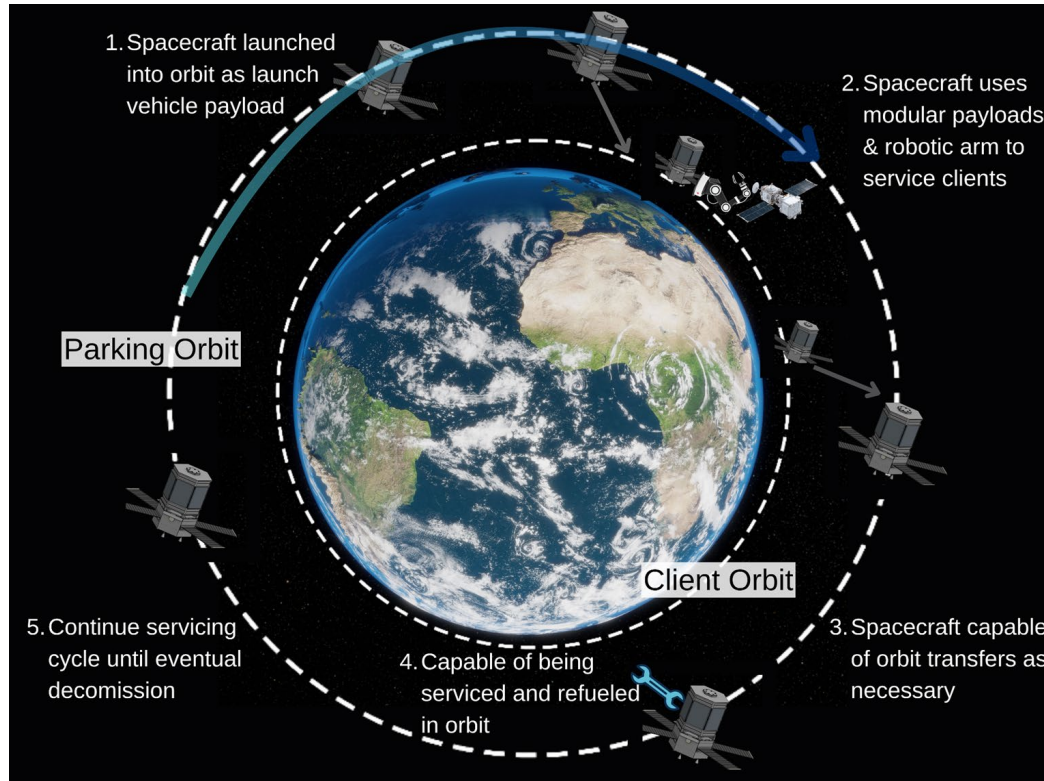


System Architecture

- Three phase operation
- Four subteams
 - Attitude/GNC
 - SLS/PP&T
 - Structures
 - C&DH/Comms
- Commercial launch vehicle

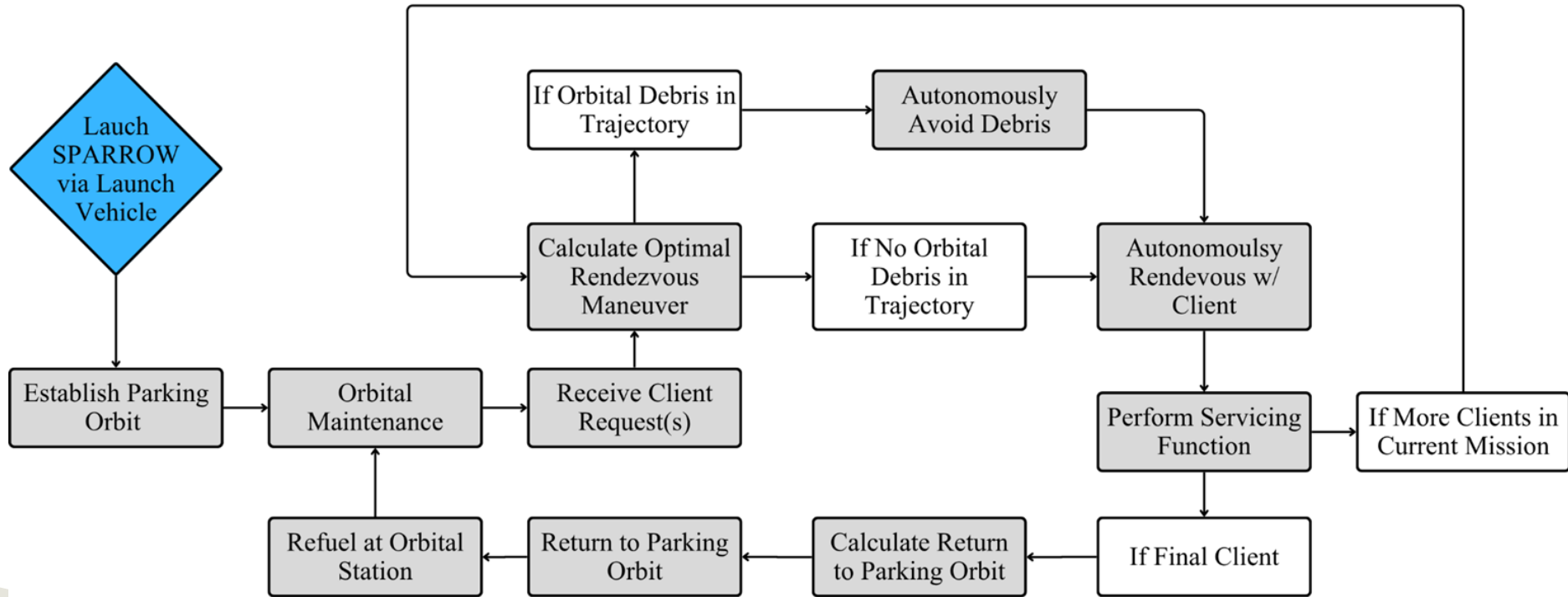


ConOps





Functional Flow Block Diagram

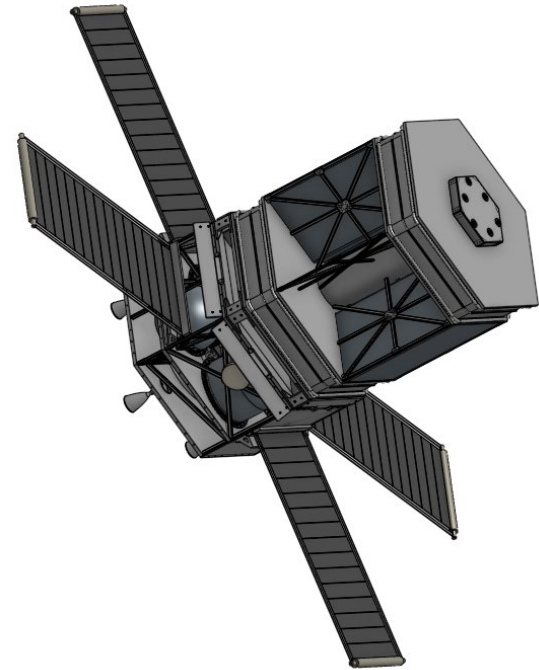
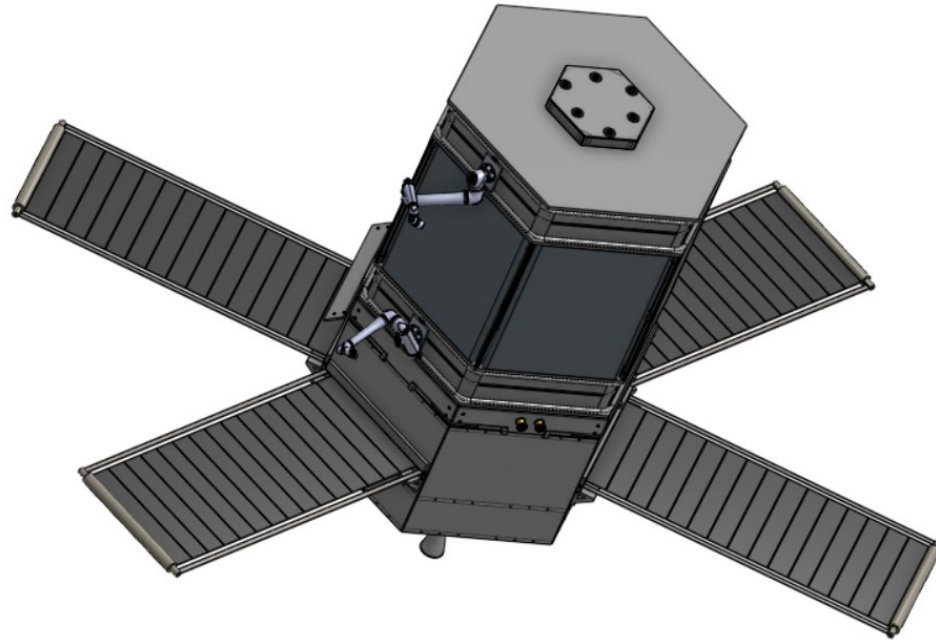


A large, spreading tree with a paved path leading through its branches towards a building in the background. The tree's branches are thick and gnarled, creating a canopy over the path. The path is paved and leads towards a building with a classical facade. The ground is covered in fallen leaves, and the sky is bright with some lens flare.

SPARROW

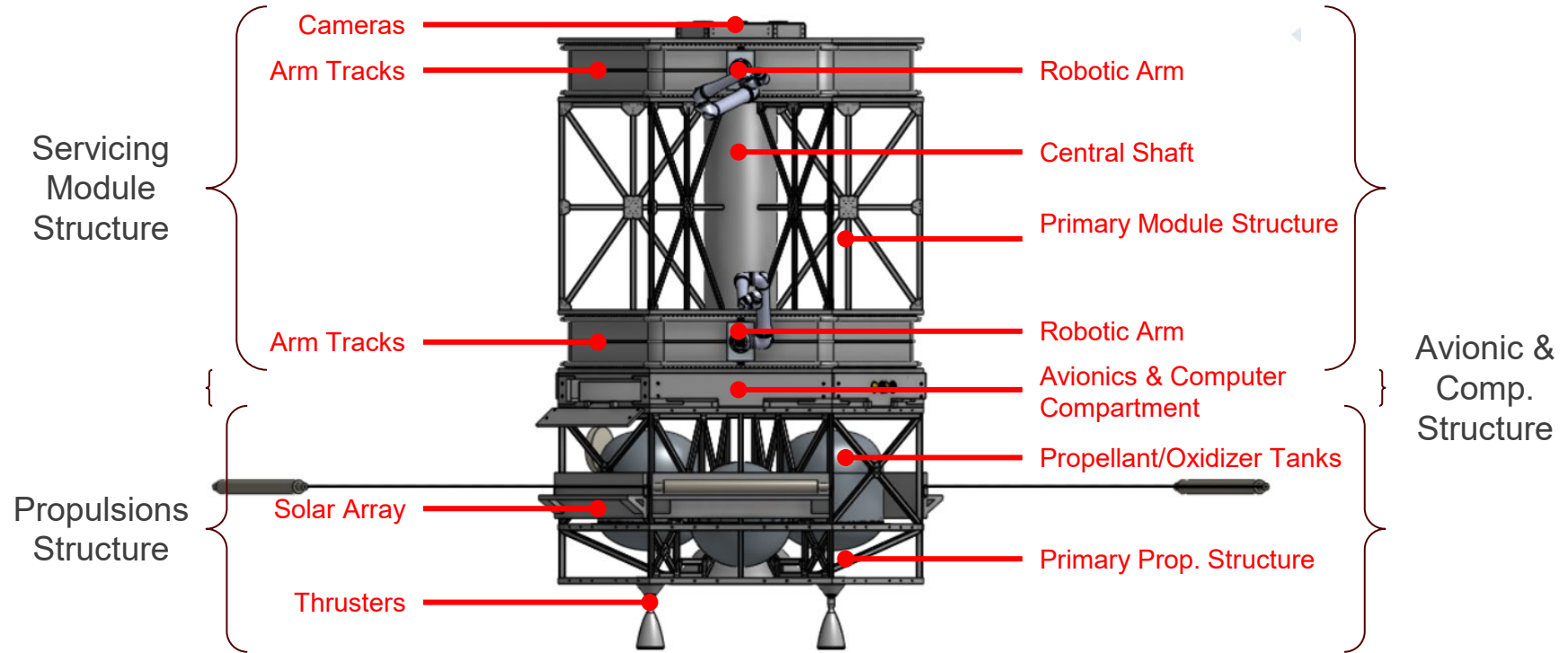
Spacecraft Platform for **Autonomous Repair Refuel** and **Orbital Work**

SPARROW Overview



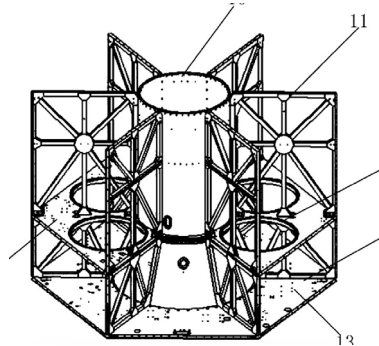
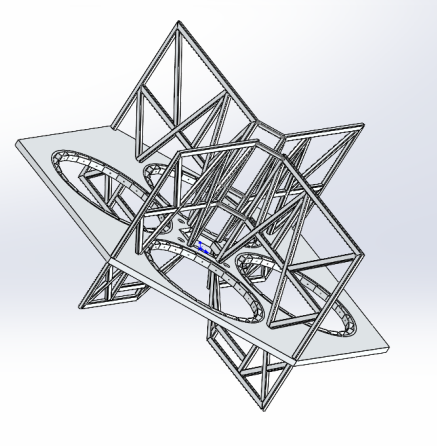
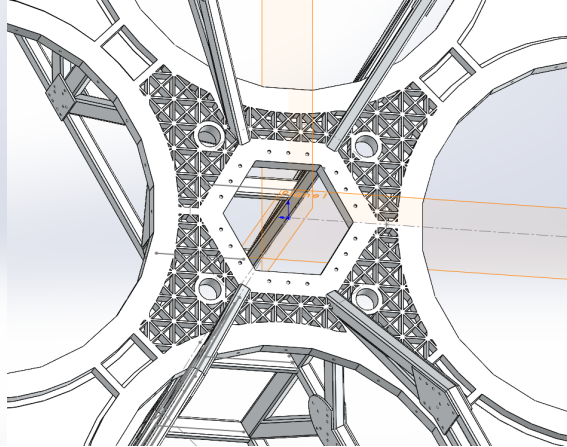
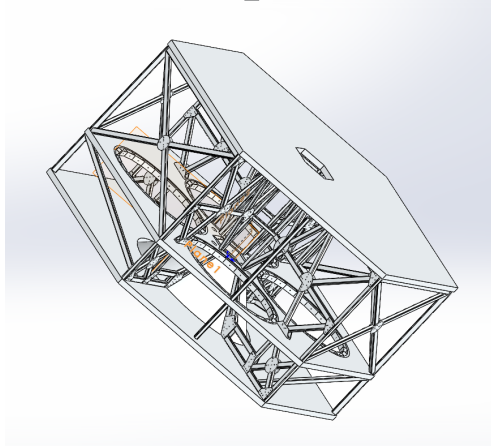


Main Spacecraft Bus



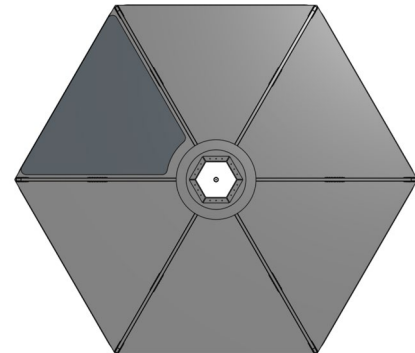
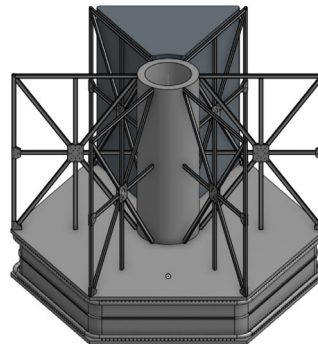
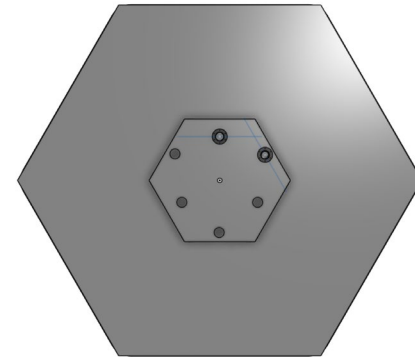
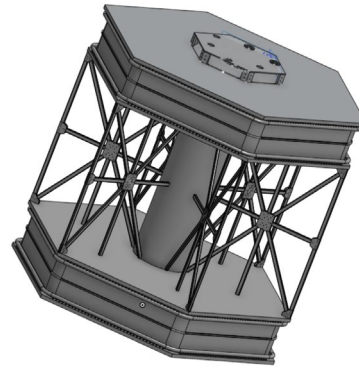
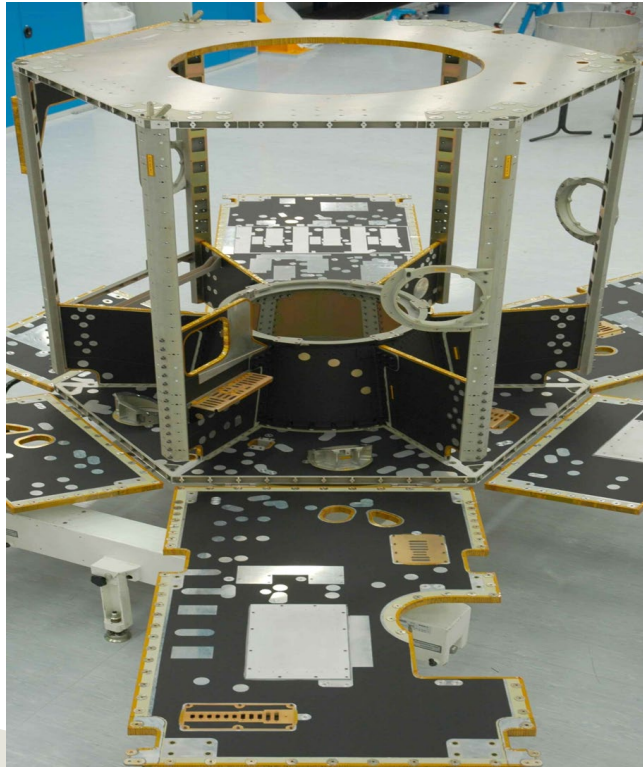


Propulsion Structure

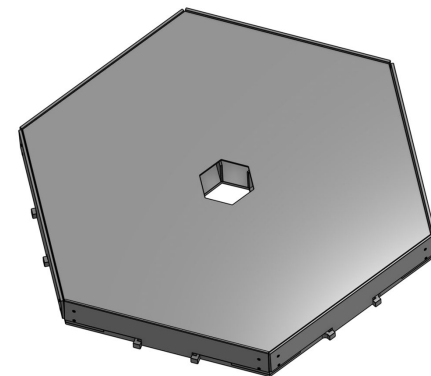
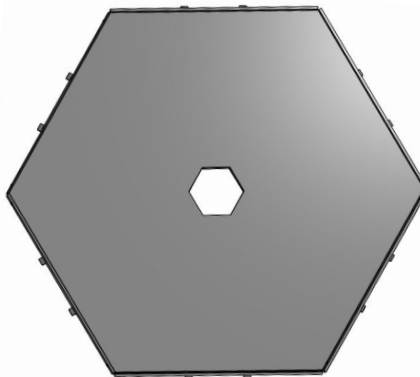
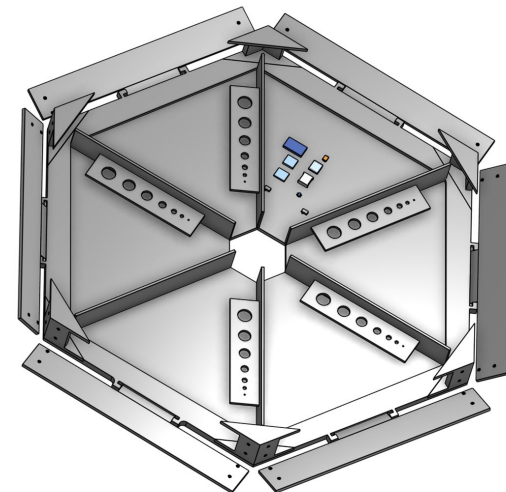
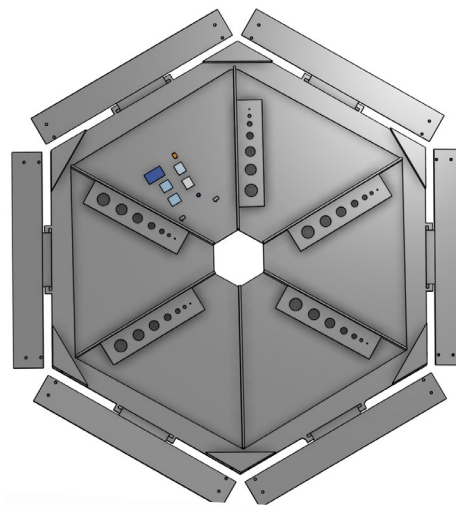
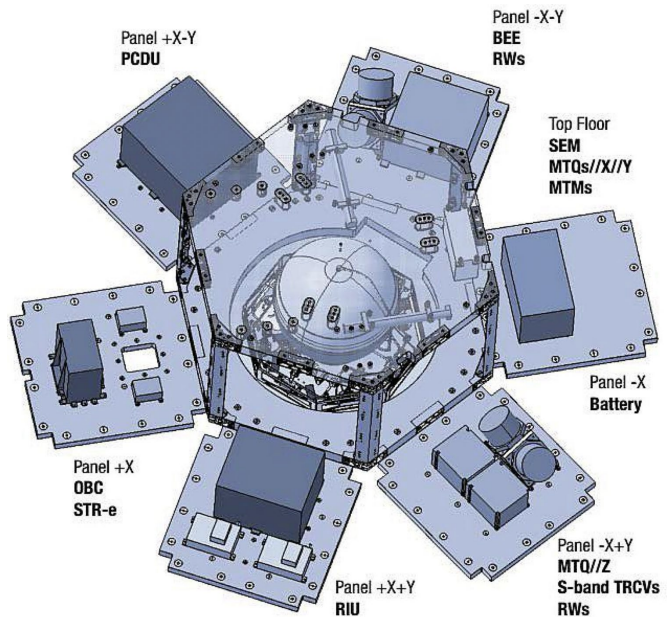




Modular Payload Structure



Electronics Bay



A large, spreading tree with a path leading through its branches towards a building. The tree's branches are thick and dark, creating a canopy over the path. The path is paved and leads towards a building with a classical facade. The sun is visible in the upper right corner, casting a bright glow and lens flare. The ground is covered with fallen leaves.

Rendezvous and Proximity Operations Simulation

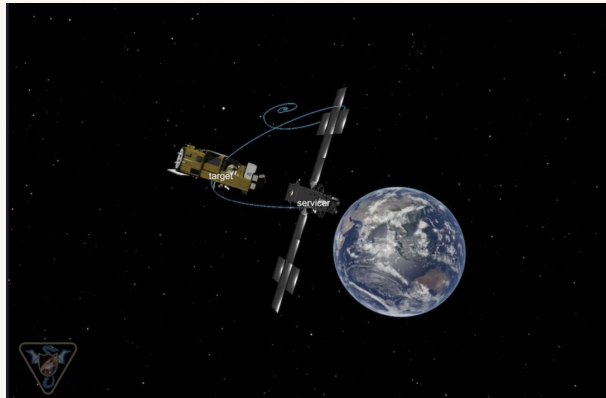
GNC Verification & Validation Plan



Simulation Strategy:

We will utilize astrodynamics simulation software Basilisk for GNC system validation.

- **Truth Model:** 6-DOF Rigid Body Dynamics.
- **Nav Model:** Corrupted by sensor noise specified in sensor datasheets.



[User Guide — Basilisk 2.8.41 documentation](#)

Pass/Fail Criteria

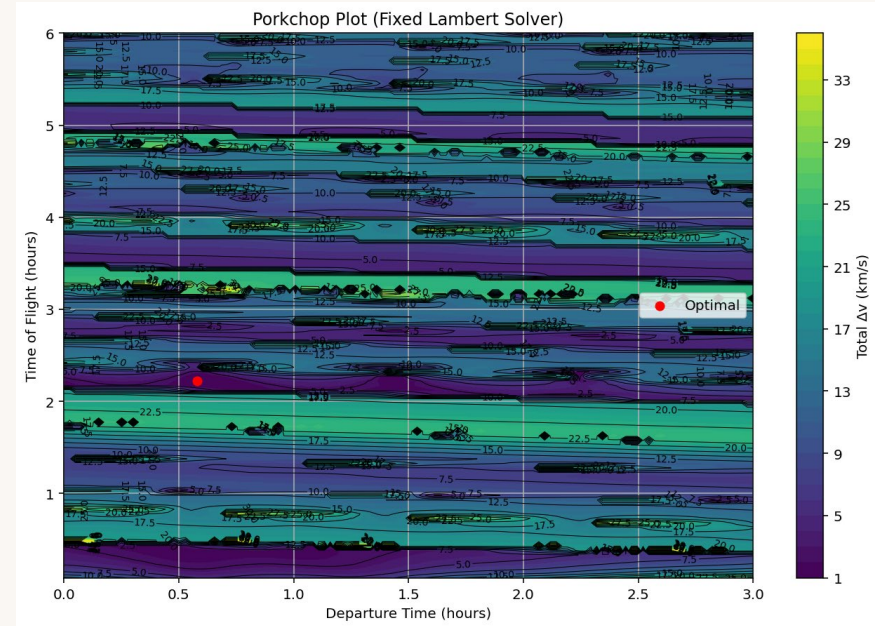
Metric	Requirement	Result
Position Estimation	$< 0.05\text{m}$	Pass
Angular rate error	$< 3\sigma$	Pass
Attitude Error	$< 3\sigma$	Pass

Determination of Optimal Maneuvers



Process Summary:

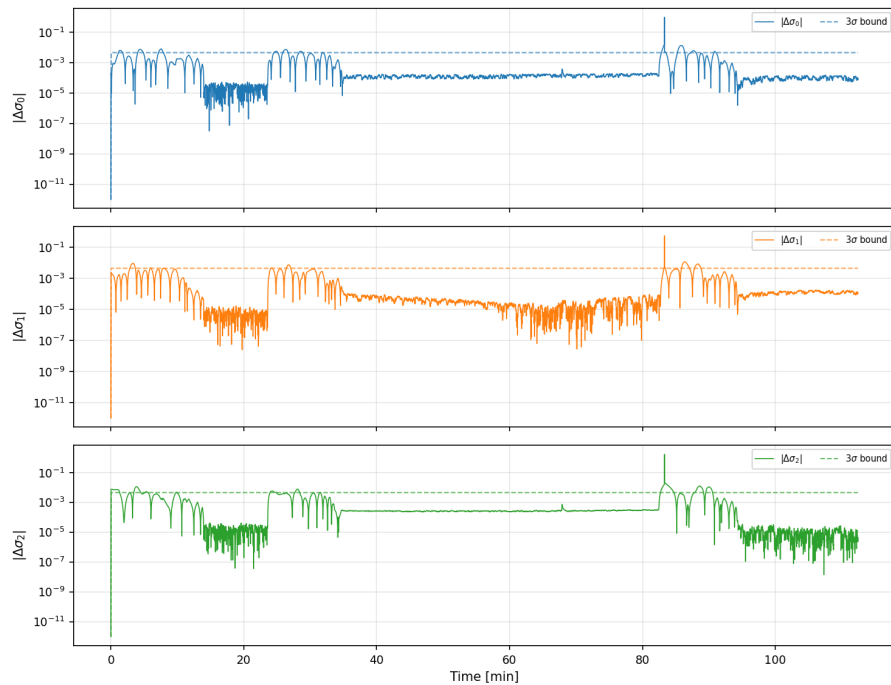
- We first propagate SPARROW and client satellite for a determined departure time
- For each departure time and a range of time of flight, we solve Lambert's problem to obtain the transfer-orbit velocity vectors
- Using results, we can create porkchop plot (shown on the right), and we can determine the minimum delta V departure time and time of flight
- We compute the required impulses using the difference between Lambert's velocities and initial velocity vectors



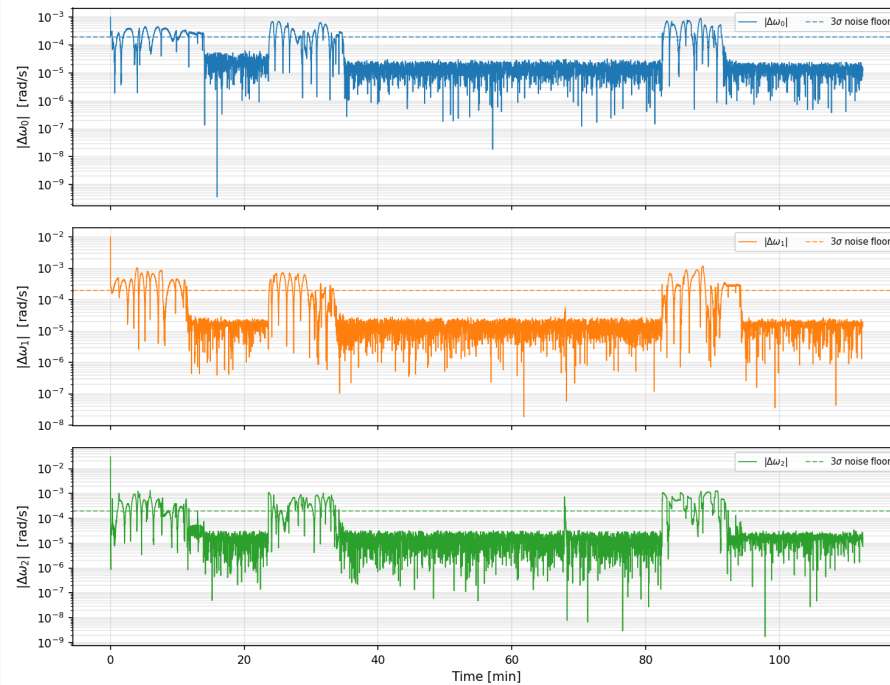
Error Plots



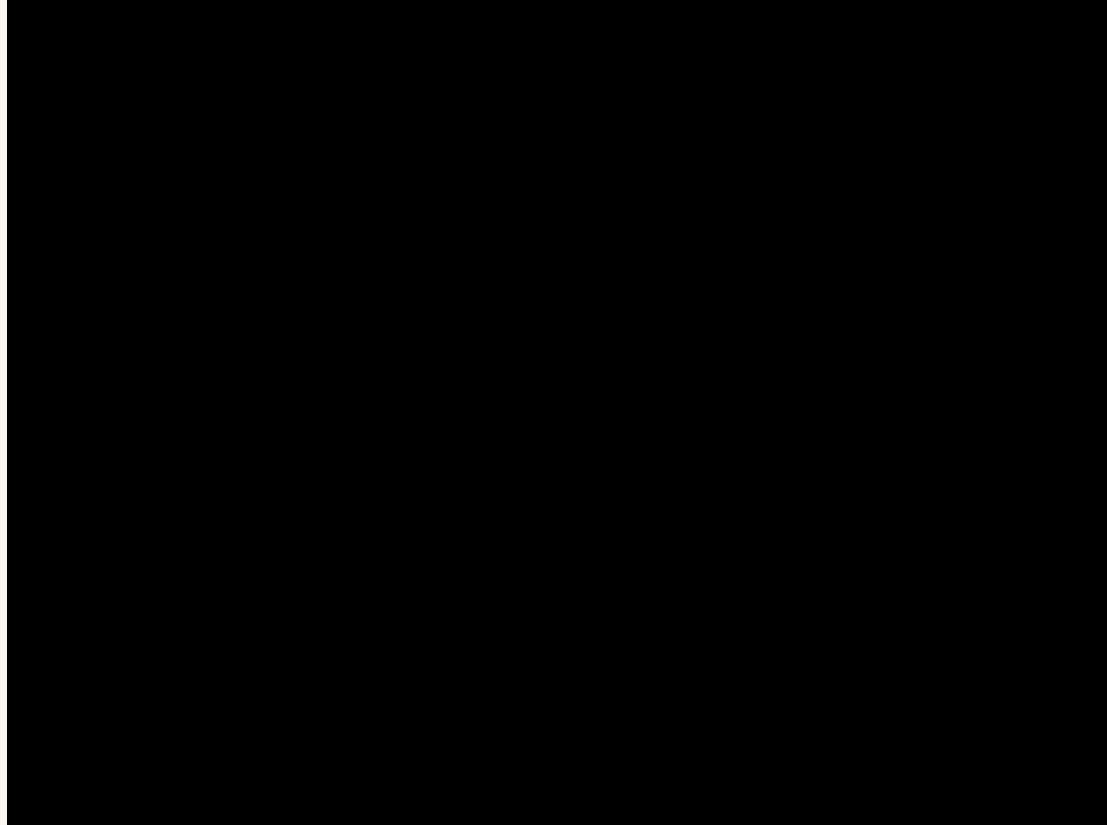
UKF Attitude Estimation Error (log scale)



IMU Angular Rate Error (log scale)



Demo Video



A large, spreading tree with a red banner overlay. The tree's branches are thick and gnarled, extending across the frame. The leaves are green, and the ground is covered in fallen leaves. In the background, a building with a classical facade is visible. The sun is shining in the upper right corner, creating a lens flare effect.

Sizing and Trade Studies

Structures

Satellite Structure Subteam

David Limbert, Jacob Bustamante, Dominic Escamilla



TEXAS A&M UNIVERSITY
Engineering



Subsystem Requirements and Sizing

Structures Requirements

STRC 1.00) The structure shall withstand first mode frequencies > 150 and 50 Hz in both the longitudinal and lateral axes respectively.

STRC 2.00) The structure shall comply with size constraints of the launch vehicle payload.

STRC 3.00) The structure shall have a mass $<$ the maximum allowable payload mass of the launch vehicle

Preliminary Sizing

Based on a max payload of ~ 150 kg:

- Structures should be around 150 kg
 - Based on 20% of the Dry mass of the spacecraft.



Material Trade Study

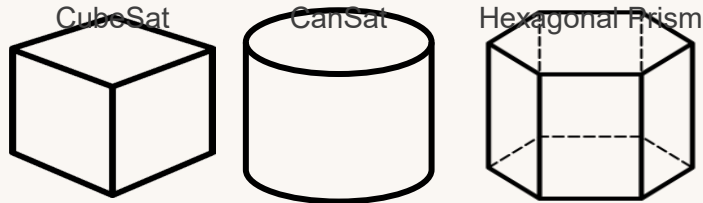
- In a vacuum, titanium seems to be the best material, but cost and machinability makes it hard to use at a large scale.
- Most important criteria that should be considered is stiffness, compressive strength, concentrated stress tolerance, and corrosion resistance.
- Stainless Steel and Titanium stand out

Materials Trade Study				
Criteria	Aluminum	Stainless Steel	Titanium	CFRP Composites
Stiffness	3	2	4	5
Density	4	1	3	5
Tensile Strength	3	3	4	5
Compressive Strength	2	4	5	3
Concentrated Stress Tolerance	3	4	5	1
Fracture Toughness	3	5	5	3
Thermal Expansion	3	2	4	5
Heat Load Capacity	2	5	4	3
Corrosion Resistance	2	4	5	2
Ductility	4	5	3	1
Machinability	5	3	2	2
Cost	5	4	1	2
Averages	3.25	3.50	3.75	3.08



Shape Trade Study

- Best choice is a Hexagonal Shaped Satellite
 - Allows for better modularity (more faces).
 - Allows for easy integration.



	Shape Trade Study		
Criteria	CubeSat	CanSat	Hexagon
Structural Stiffness	3	5	4
Manufacturability	5	3	4
Internal Volume Efficiency	5	3	4
Ease of Integration (subsystems)	4	2	5
Cost	3	4	4
Thermal Uniformity	4	5	4
Averages	4	3.666666667	4.166666667

Propulsion, Power, Thermal

PP&T Subteam

Eliud Garcia, Shawn Lattner, Luke Logan



TEXAS A&M UNIVERSITY
Engineering

Subsystem Requirements

Propulsion Requirements

PROP 1.00) The propulsion system shall carry 4000 m/s of deltaV required to maneuver to any satellite within the designated orbital servicing regime.

PROP 2.00) The propulsion subsystem shall feature a propulsion system capable of refiring the thrusters >10 times per mission to successfully transfer itself to a client and return to the spacecraft's parking orbit.

Power Requirements

POW 1.00) The power system shall be capable of providing a constant power output of >7 kW for full operation of the spacecraft for the duration of the life cycle.

POW 2.00) The power system shall provide sufficient power to the essential functions of the spacecraft during eclipses and other power outages for > 3 hours.

POW 3.00) The power system shall be capable of managing and allocating the power draw to the spacecraft subsystems with automated priority sensing to sustain 120% of the power need.

Thermal Requirements

THM 1.00) The thermal systems shall be capable of keeping all subsystems within their operational temperature range with a <5 K design margin

THM 2.00) Thermal subsystems shall reject all excess heat from the spacecraft.



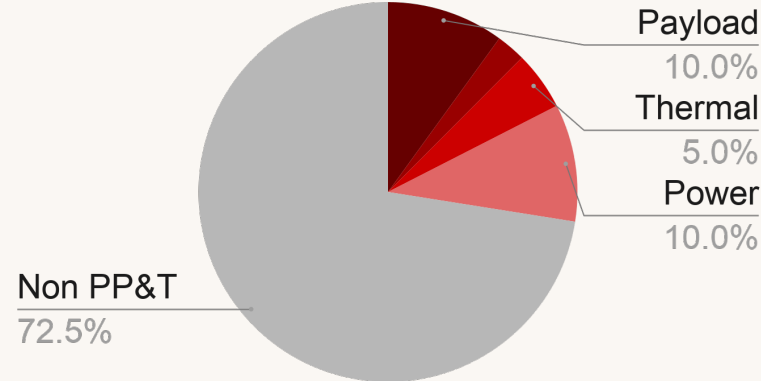
PP&T Sizing

Payload ~ 150 kg @ 10% dry mass = ~1500kg dry mass spacecraft

Propulsion system @ 2.5% dry mass → 37.5 kg

Power @ 10 % dry mass → 150 kg

Thermal @ 5% dry mass → 75 kg



Equations

Rocket Equation: $\Delta V = V_e \ln \left(\frac{M_i}{M_{bo}} \right)$

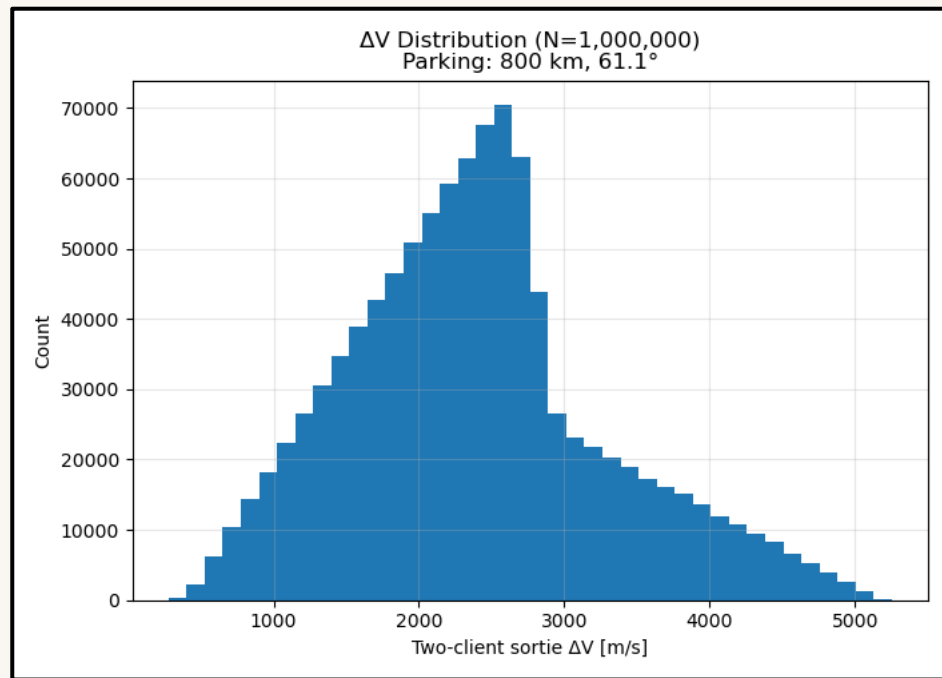
- ΔV → Change in velocity
- V_e → Nozzle exit velocity
- M_i → initial mass
- M_{bo} → burnout mass

Solar Panel Power: $P = AG\eta \cos \theta$

- P → Power output
- A → Solar panel area
- G → Incident solar irradiance
- θ → Angle between sunlight and panel normal

Delta-V Requirement

- **System Goals**
 - ≥ 2 autonomous client servicing operations per mission
 - ≥ 200 m/s ΔV capability for client repositioning
- **2 Client Monte Carlo Simulation ΔV Results**
 - Mean ~ 2400 m/s
 - P90 ~ 3700 m/s
 - P99 ~ 4700 m/s



Propulsion

- Chemical:
 - Solid
 - Hybrid
 - Liquid
- Electric:
 - Electrothermal
 - Electrostatic
 - Electromagnetic
- Nuclear:
 - Fusion Rocket
 - Thermal Rocket
- Solar Sail
- **Winner** → Chemical
 - Maneuverable
 - Reliable
 - High thrust
 - Lowest mission time

Propulsion Trade Study				
Criteria	Chemical	Electric	Nuclear	Solar Sail
Specific Impulse (Isp)	2	4	3	4
Thrust	5	3	4	1
Maneuvering	5	2	3	1
System Mass & Volume	3	3	2	3
Fuel Mass	2	4	4	5
Power Requirements	5	1	4	5
Complexity & Integration Risk	4	4	2	2
Servicing & Docking	4	3	2	1
Autonomy & Reliability	5	4	2	2
Tech Readiness Level	5	5	1	1
Cost & Scalability	5	4	2	2
Averages	4.09	3.36	2.64	2.45



Power

- No power = no mission
- Generate the required power for nominal operations
- Energy Storage to survive eclipses
- Regulate, Control, and distribute power to all components
- **Winner** → Solar
 - Reliable
 - Highly modular

	Power Trade Study		
Criteria	Fuel Cells	RTG	Solar Panels + Battery
Continuous Power Criteria	3	2	3
Eclipse Performance	4	5	3
Specific Power	2	2	4
Complexity	4	4	5
Reliability	3	4	4
Energy Storage	2	2	5
Degradation	4	5	3
Autonomy	4	4	4
Cost & Scalability	2	2	5
Modularity	3	3	5
Averages	3.10	3.30	4.10





Thermal

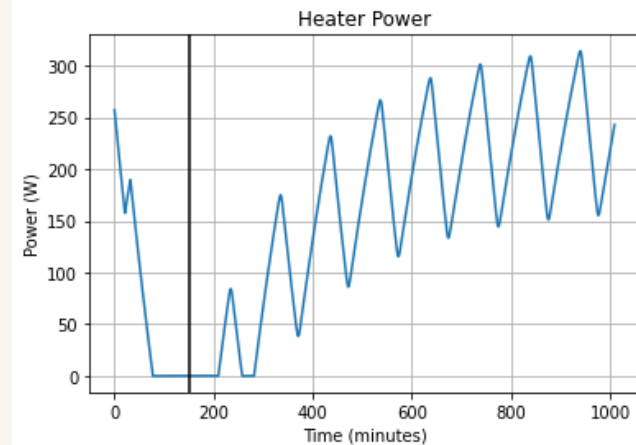
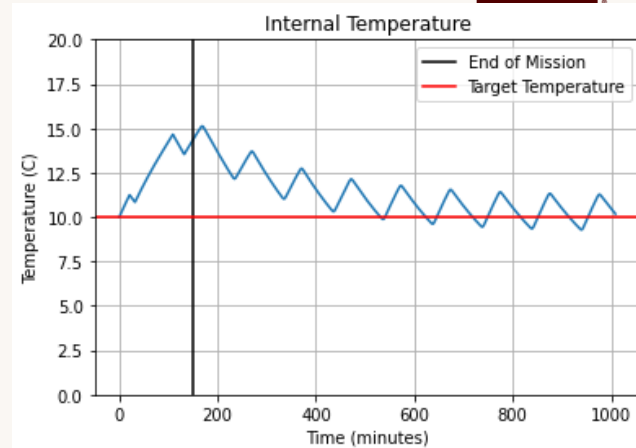
- **Active** - use mechanical, electrical, or fluid loops to transport and control heat
 - Heaters
 - Pumped fluid loops
 - Thermoelectric coolers
- **Passive** - rely on material properties, surface coatings, and thermal geometry design to control heat flow by radiation and conduction
 - Thermal washers
 - Multi-layer insulation
 - Phase change material
- **Too close to call**
 - Default to component requirements

	Thermal Trade Study	
Criteria	Passive	Active
Control Authority	1	5
Adaptability	2	5
Eclipse Performance	3	5
Mass & Volume	5	2
Power Usage	5	3
Complexity	5	2
Reliability	4	3
Modularity	5	5
Cost & Scalability	3	2
Averages	3.67	3.56



Thermal Simulations

- Simulates servicing mission and return to parking orbit
- Internal Temperature must be between 0°C and 20°C
- Proportional Controller to maintain an internal temperature of approximately 10°C



Computer Systems

Communications and C&DH Subteam

Calvin Schroeder



TEXAS A&M UNIVERSITY
Engineering



Subsystem Requirements

Communications Requirements

COMM 1.00) The communications system shall be able to reconnect to ground station within 2 hours of disconnect.

COMM 2.00) The communications system shall be capable of receiving information on client satellites and their repair needs at least daily.

Command and Data Handling Requirements

CDS 1.00) The C&DH system shall be capable of 200 TOPS minimum for artificial intelligence computations.

CDS 2.00) The C&DH system shall be capable of interfacing with the command and data handling systems of at least half of the client satellites using compatible communications protocols.



Command and Data Handling

- On-board vs ground-based AI
- RAM size
- Groundbreaking AI
- Unacceptable latency
- Unprecedented failsafes

	C&DH Trade Study		
Criteria	General On-Board AI	Specialized On-Board AI	Data Center Based AI
On-Orbit Mass and Power	2	3	5
AI Availability	5	4	1
Adaptability	5	2	4
Thermal Demands	1	2	5
Update Flexibility	2	2	5
Development Cost	1	3	4
Operational Cost	5	5	2
Complexity	1	4	4
Fault Tolerance	3	4	1
Bandwidth Demands	5	5	1
Latency	4	5	1
Averages	3.09	3.55	3.00



Communications

- Ground vs in-space comms
- Heavily dependent on AI
- Ground AI requires optical

Communications Trade Study				
Criteria	RF/RF	RF/Optical	Optical/RF	Optical/Optical
Bandwidth	3	4	4	5
Weight	2	3	3	4
Signal Loss	5	4	1	1
Infrastructure	5	2	3	1
Pointing Demands	4	3	2	1
Redundancy Failsafe	5	1	1	5
Frequencies	3	4	4	5
Cost	4	2	2	1
Security	3	3	5	5
Averages	3.78	2.89	2.78	3.11



Sizing

- Heavily dependent on computing location
- Space computing
 - C&DH: 45 kg, 145 W
 - Comms: 45 kg, 200 W
- Comms and C&DH 6% of dry mass
- Comms 23% of power budget
- C&DH 17% of power budget

$$P_t = 332.93 \ln (P_{pl}) - 1046.6$$

Attitude/GNC Systems

**Guidance, Navigation, and Control
Subteam**

Carson Capps, Juan Pena Gomez, Nate Rodriguez



TEXAS A&M UNIVERSITY
Engineering

Subsystem Requirements



ADCS Requirements

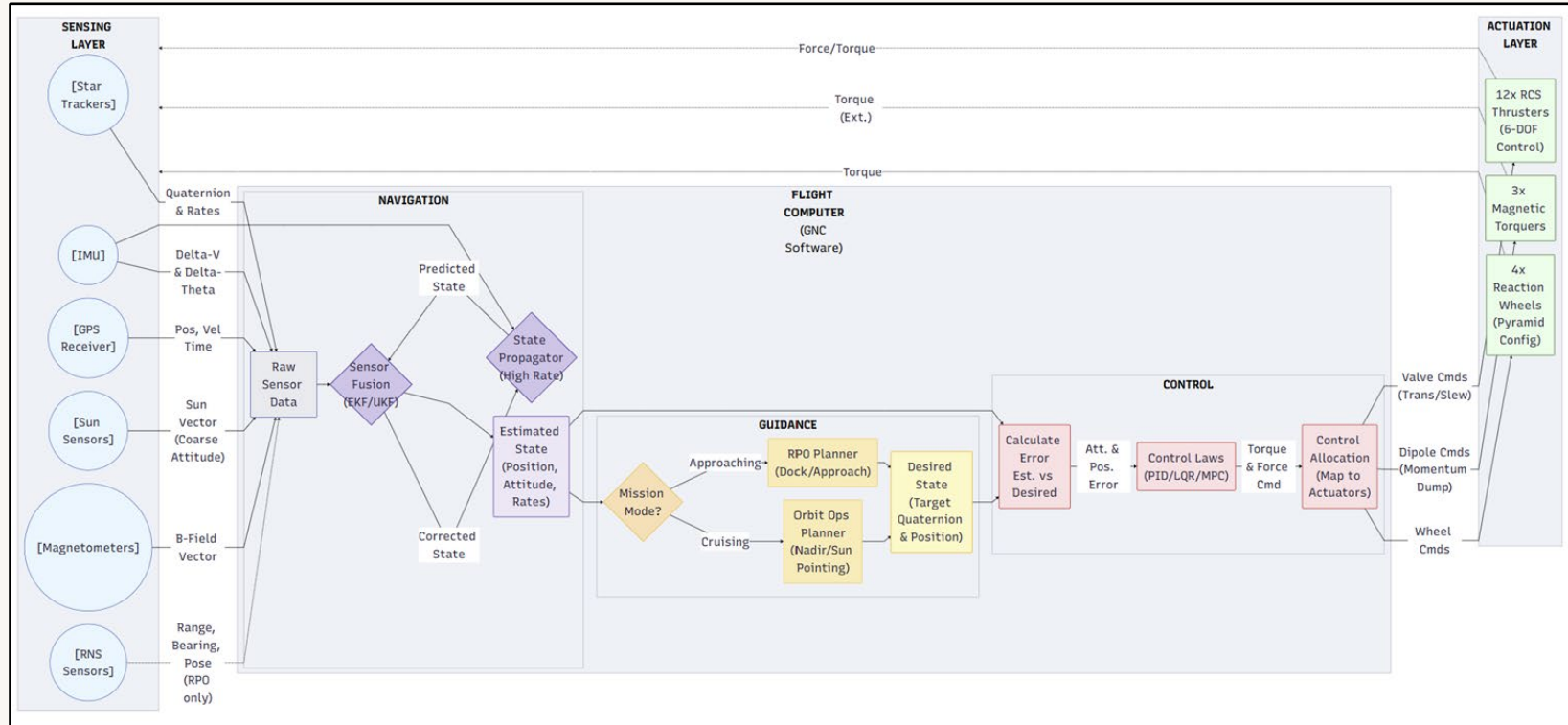
ADCS 1.00) The ADCS shall determine the spacecrafts relative navigation state with an accuracy of ≤ 0.05 meters for position, ≤ 0.01 meters/second for velocity, and ≤ 0.5 degrees for attitude.

ADCS 2.00) The ADCS shall determine the attitude rates of the spacecraft with an accuracy of ≤ 0.01 degrees/second

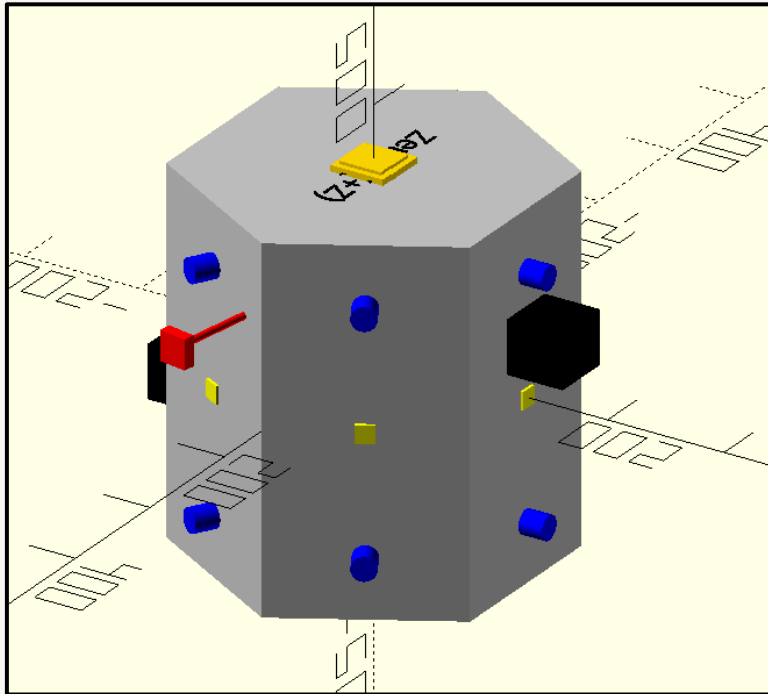
ADCS 3.00) The ADCS shall control the spacecraft with an error less than ≤ 0.1 degrees for attitude, ≤ 0.1 meters for position, and ≤ 0.01 meters/second for velocity.



ADCS Architecture



Basic ADCS Architecture



Sensor Legend:

- Star Tracker
- Sun Sensor
- Magnetometer
- GPS Receiver
- RCS Thruster

Notes:

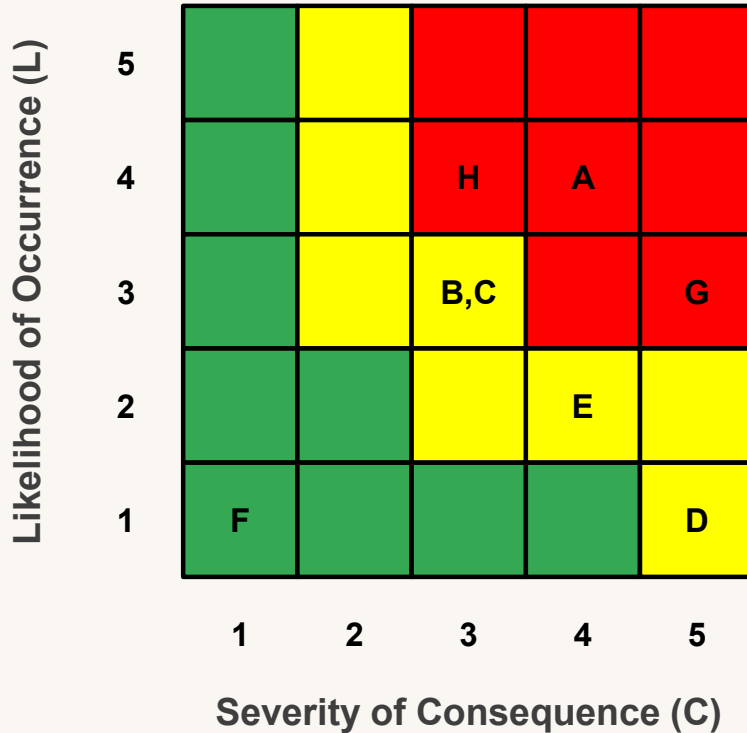
- Scale exaggerated for visualization
- Internal components (IMU, Reaction Wheels, Magnetic Torquers) not visualized

A large, spreading tree with a path leading through its branches towards a building. The tree's branches are thick and gnarled, creating a natural archway over the path. The path is paved and leads towards a large, classical-style building with columns and a pediment. The ground is covered in fallen leaves, and the sky is bright with some lens flare from the sun in the upper right corner.

Risk Analysis and PDR Plan



Risk Analysis



- A. Thruster reaches qualification life
- B. ROSA mechanism failure
- C. RCS failure during proximity ops
- D. Structure fail under launch loads
- E. Micrometeorites pierce solar panels, thermal layers, etc.
- F. Prolonged loss of ground station communication
- G. AI decision making anomaly
- H. Sensor degradation



Mitigation Strategies

- Utilize four thrusters to distribute burn time across multiple engines, requiring less firing time for the same delta-V and prop mass costs.
- Optimize delta-V costs when performing orbital maneuvers.

G)

- Train AI models using hard-coded fault simulations.
- Include fallback AI modes and redundant AI computer.

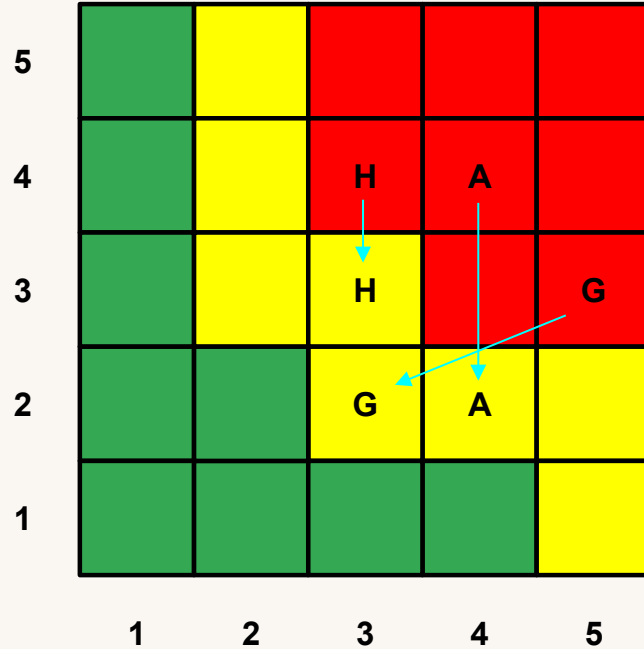
H)

- Include sensor redundancy and modular interfaces that allow for seamless component hot swapping between mission



Post-Mitigation Risk Analysis

Likelihood of Occurrence (L)



Severity of Consequence (C)

A) Thruster reaches qualification life.

G) AI decision making anomaly

H) Sensor degradation

PDR Plan



- 6 week plan from presentation
- 5 distinct phases
- Focuses on selecting parts, sizing, V&V
- Need to upsize launch fairing

Phases	Week #					
	1	2	3	4	5	6
Component Trade Studies	■					
Detailed Subsystem Sizing		■	■			
Detailed CAD Design			■	■		
Requirements Verification				■	■	
PDR Documentation						■



Lessons Learned



Innovative Concepts

- Robotic Arms on Circumferential Tracks (Pursued)
 - Allows for full, 360° authority around spacecraft
 - Able to access multiple servicing locations
 - Highly flexible for servicing
- Orbital Docking station (Not Pursued)
 - Gas station/garage in orbit with modular part swapping capability
 - Outside project scope, would increase complexity significantly
- Fully modular payload compartments (Pursued)
 - Clients can send modular compartments to SPARROW with needed tools/interfaces
 - Hot-swappable end effectors, tools, parts, etc.
 - Major driver of spacecraft architecture
 - Highly flexible and scalable



Technology Gap

- AI Requirement
 - Needed for decision making, diagnostics, navigation, client servicing
 - Current AI lacks full-system autonomy
 - Main priority of technological advances
- Autonomous Robotic Arm
 - High precision end effectors, pressure-sensing capabilities
 - Advancements needed in dexterity, sensing, and control
- High-powered Onboard Computer
 - Improvements needed on data processing, autonomous capabilities, and environmental protection
 - High reliability is a must



Biggest Challenges

- Size Constraints
 - Sizing components, subsystems
 - Limited flexibility due to launch vehicle constraints
- High Modularity
 - Ultimate driver of SPARROW design
 - Modular bins for components, tools, etc.
 - Many different options explored
- System-Level Integration
 - Placement of sensors, solar panels, cameras, etc.
 - Systems engineering and design



TEXAS A&M UNIVERSITY
Engineering

THANK YOU



A large, spreading tree with a path leading to a building. The tree's branches are thick and gnarled, creating a canopy over a paved path. In the background, a classical building with columns is visible. The sun is shining through the leaves in the upper right corner, creating a lens flare effect. The ground is covered in fallen leaves.

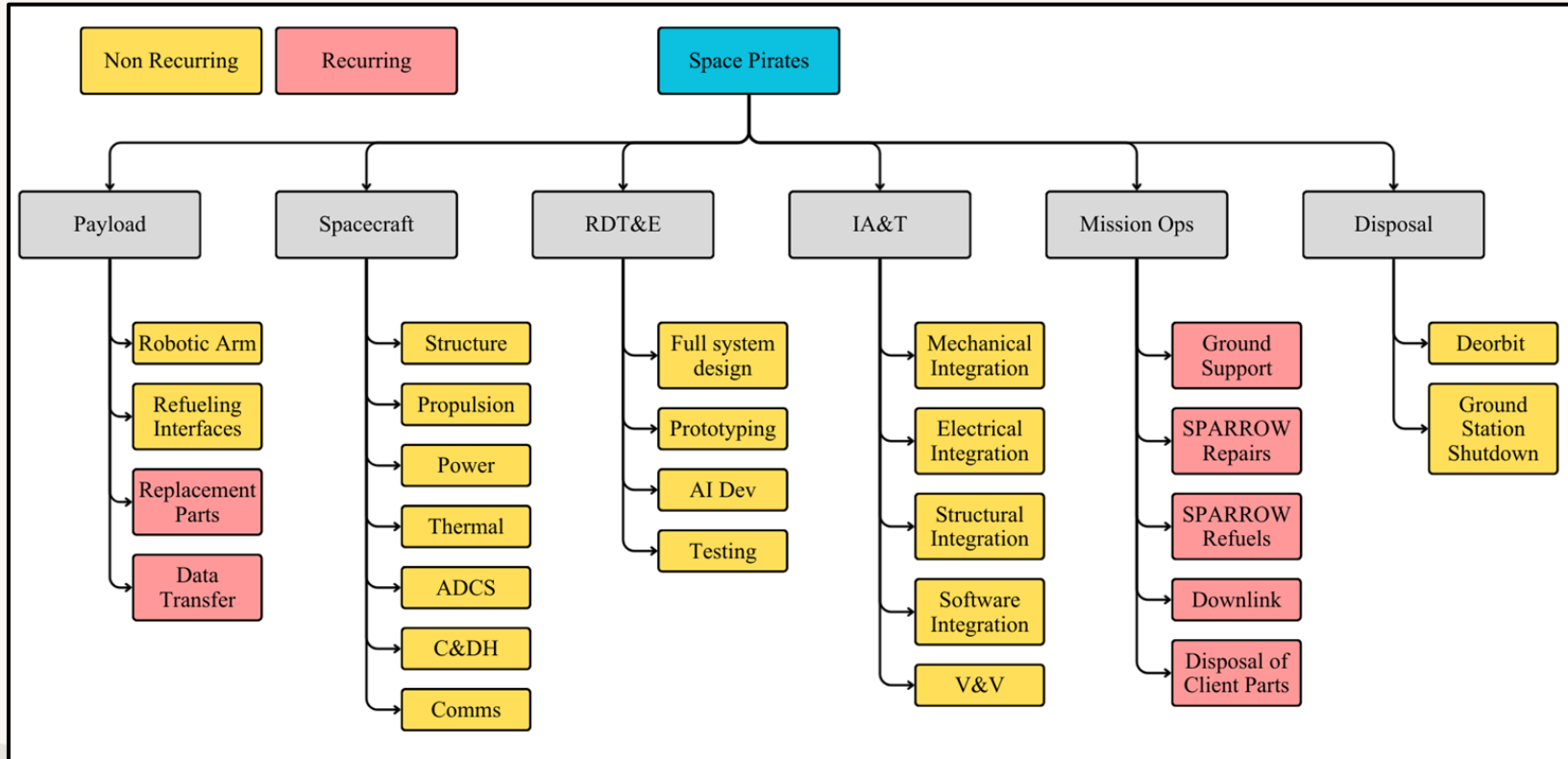
Extra Slides



Full System Requirements Table

System Requirements	
ID	Requirement
SYS 1.00	The spacecraft shall be able to launch to and maintain its designated parking orbit of 800 km orbital altitude and 61.1 degree inclination.
SYS 2.00	The spacecraft shall be designed to fit inside the launch shroud of the SpaceX Falcon 9 launch vehicle of ~13.9 m in height and 4.6 m in diameter.
SYS 3.00	The spacecraft shall be configurable to carry a minimum of two payloads to support the critical servicing functions to be performed on client spacecraft.
SYS 4.00	The spacecraft shall be fully autonomous and require no human-in-the-loop intervention for the duration of the spacecraft's mission.
SYS 5.00	The spacecraft shall feature >80% modularity across the spacecraft itself and its subsystems and payloads.
SYS 6.00	The spacecraft shall be designed such that >50% of the spacecraft's structure be reconfigurable at any point during the duration of its lifecycle.
SYS 7.00	The spacecraft shall autonomously rendezvous with its designated client satellite and maintain 1 meter relative position for the duration of the satellite servicing mission.
SYS 8.00	The spacecraft shall be able to transfer itself to any orbit within the designated orbital servicing regime of altitude between 500 km and 650 km and inclination between 50 degrees and 71.6 degrees.
SYS 9.00	All components and structures of the spacecraft shall withstand the 4.5 G launch loads.
SYS 10.00	The spacecraft shall comply with orbital debris mitigation guidelines for end of life disposal methods.
SYS 11.00	The spacecraft shall be able to autonomously detect and repair faults within 30 seconds of occurrence.
SYS 12.00	The spacecraft shall maintain communications with the ground system architecture for greater than 95% of the spacecraft's operational lifetime.

Work Breakdown Structure (WBS)





Estimated Cost Table (Pt 1)

- Leverage (old) SMAD Table 20-4
- X parameters based on estimates + known component masses

Cost Component	Parameter, X (Unit)	Input Data Range	RDT&E CER* (FY00\$K)	SE (%)
1. Payload				
1.1 IR Sensor	aperture dia. (m)	0.2–1.2	356,851 $X^{0.562}$	53,559†
1.2 Visible Light Sensor	aperture dia. (m)	0.2–1.2	128,827 $X^{0.562}$	19,336†
1.3 Communications	comm. subsystem wt. (kg)	65–395	353.3 X	51
2. Spacecraft	spacecraft dry wt. (kg)	235–1,153	101 X	33
2.1 Structure	structure wt. (kg)	54–392	157 $X^{0.83}$	38
2.2 Thermal	X_1 = thermal wt. (kg)	3–48	394 $X_1^{0.635}$	45
	X_2 = spacecraft wt. + payload wt. (kg)	210–404	1.1 $X_1^{0.610} X_2^{0.843}$	32
2.3 Electrical Power System (EPS)	X_1 = EPS wt. (kg)	31–491	62.7 X_1	57
	X_2 = BOL power (W)	100–2,400	2.63 ($X_1 X_2$) ^{0.712}	36
2.4 Telemetry, Tracking & Command (TT&C)/DH†	TT&C/DH wt. (kg)	12–65	545 $X^{0.761}$	57
2.5 Attitude Determination & Control Sys. (ADCS)	ADCS wt. (kg)	20–160	464 $X^{0.887}$	48
2.6 Apogee Kick Motor (AKM)	AKM wt. (kg)	81–966	17.8 $X^{0.75}$	—
3. Integration, Assembly & Test (IA&T)	spacecraft bus + payload total RDT&E cost (FY00\$K)	2,703 – 395,529	989 + 0.215 X	46
4. Program Level	spacecraft bus + payload total RDT&E cost (FY00\$K)	4,607 – 523,757	1,963 $X^{0.841}$	36
5. Ground Support Equipment (GSE)	spacecraft bus + payload total RDT&E cost (FY00\$K)	24,485 – 581,637	9,262 $X^{0.842}$	34
6. Launch & Orbital Operations Support (LOOS)	N/A			59

Estimated Cost Table (Pt 2)

- ~32 million in RDT&E costs
- COTS increased by 20% for integration costs
- Starship launch cost not factored in
 - Adds ~\$70 million per launch

Cost Component	Parameter X (unit)	X Input	RDT&E CER (FY25 \$K)	RDT&E Cost (FY25 \$K)
1. Payload				
1.1 UR8 Long (x2)	COTS cost (\$)	65517	2 * 1.2 X	157.24
2. Spacecraft				
2.1 STR	weight (kg)	150	157 X [^] .83	15071.16
2.2 PROP	LAE wt. (kg)	19.04	17.8 X [^] .75	0.97
2.3 POW	X1 = POW wt. (kg)	150	62.7 X	14.11
	X2 = BOL power (W)	7500	2.63(X1 X2) [^] .712	80.25
2.3 THM	X1 = thermal wt. (kg)	75	394 X1 [^] .635	9.17
	X2 = spacecraft wt. + payload wt. (kg)	65517	1.1 X1 [^] .610 X2 [^] .943	800.01
2.5 CDH	COTS cost (\$)	76198	1.2 X	91.44
2.6 COMM	weight (kg)	35.994	353.3 X	12.72
2.7 ADCS + GNC	COTS cost (\$)	1,841,970	1.2 X	2210.36
3. IA&T	Spacecraft bus + payload total RDT&E cost	18447.43	989 + .215 X	1483.82
4. Mission Ops	Spacecraft bus + payload total RDT&E cost	19931.25	1.963 X [^] .841	12159.62
			TOTAL	32090.87

References

- <https://www.universal-robots.com/products/ur8-long/>
- <https://rbtx.com/en-US/components/robots/universal-robots-ur8-long-6dof-1750-mm-8kg>
- [State-of-the-Art of Small Spacecraft Technology - NASA](#)
- <https://www.spacex.com/assets/media/falcon-users-guide-2025-05-09.pdf>
- <https://www.satcatalog.com/>
- <https://www.endurosat.com/products/small-satellite-eps/>
- <https://www.nasa.gov/smallsat-institute/sst-soa/power-subsystems/>
- <https://www.satnow.com/products/solar-panels/redwire-space/102-1191-roll-out-solar-array-rosa->
- <https://www.elconprecision.com/material-showdown-analyzing-titanium-steel-and-aluminum-in-precision-manufacturing/>
- <https://www.osti.gov/biblio/7369177>